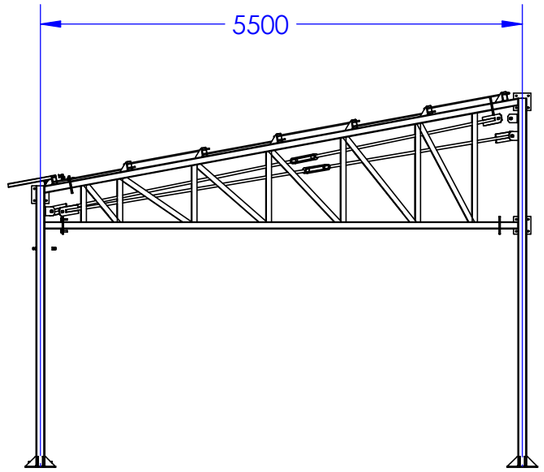
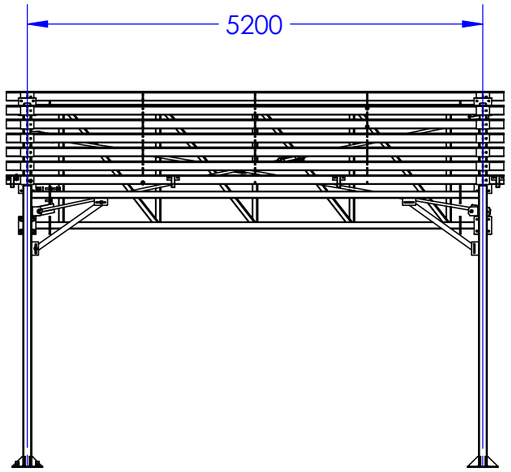
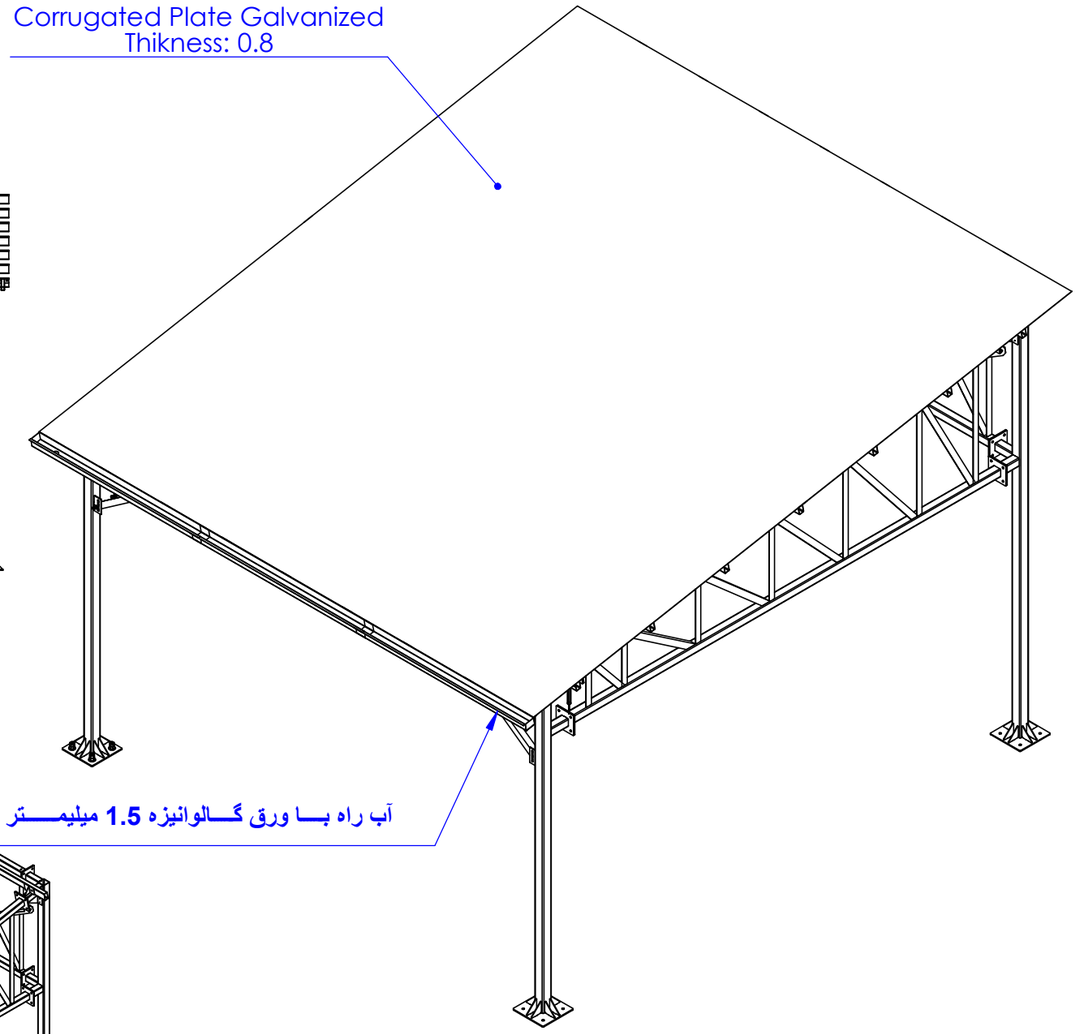
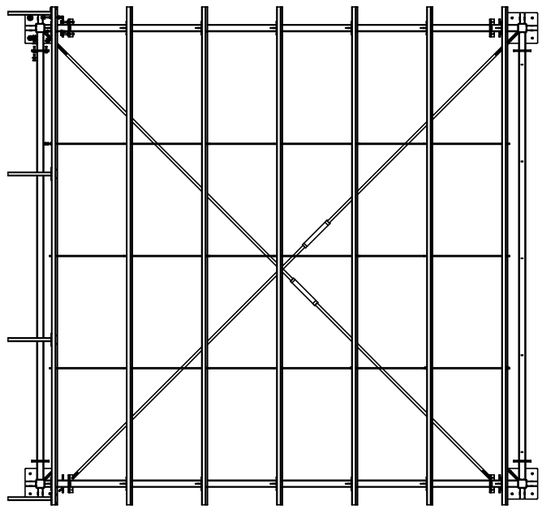
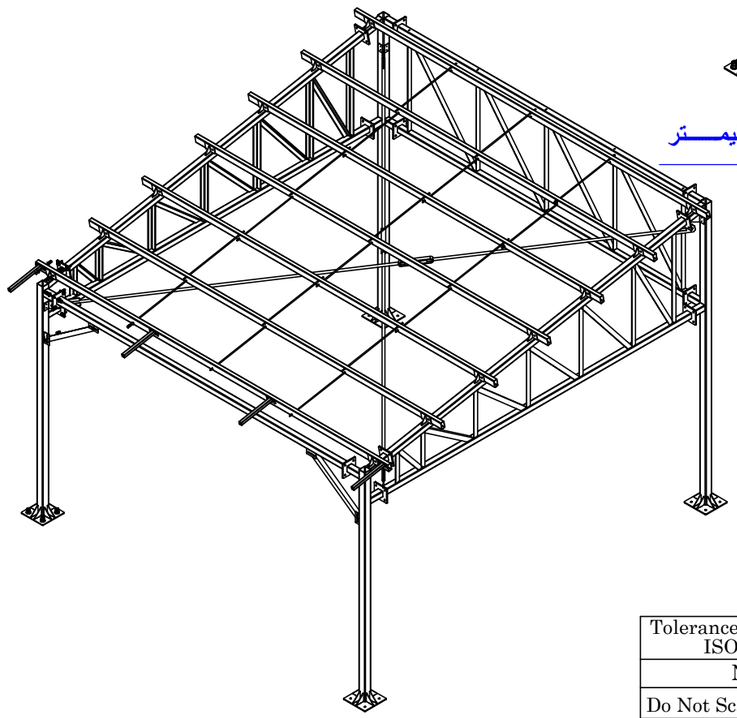










تمام سازه باید به روش گالوانیزه گرم (Hot Dip Galvanizing) پوشش داده شود.

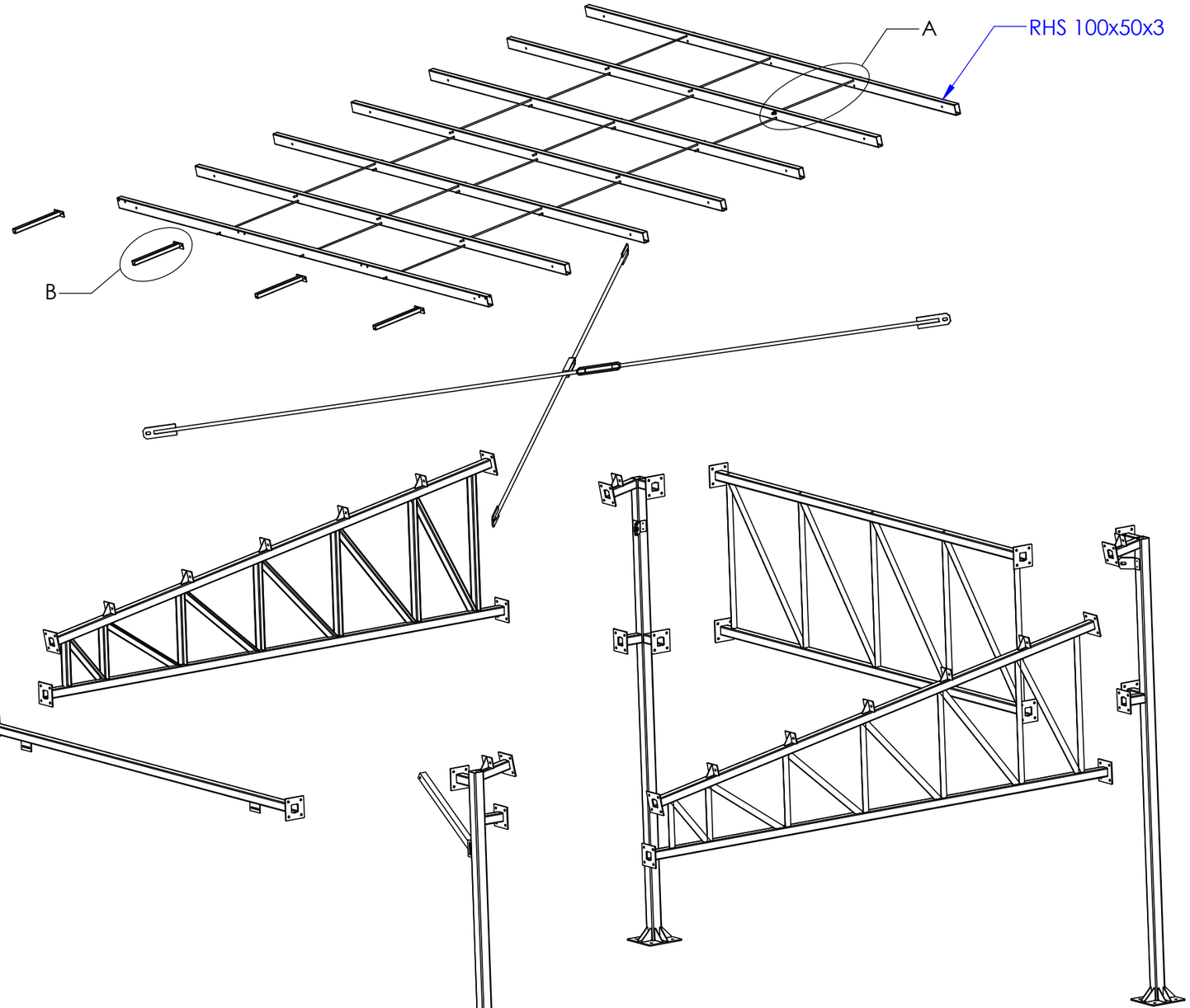
Weld metal strength: E 60class

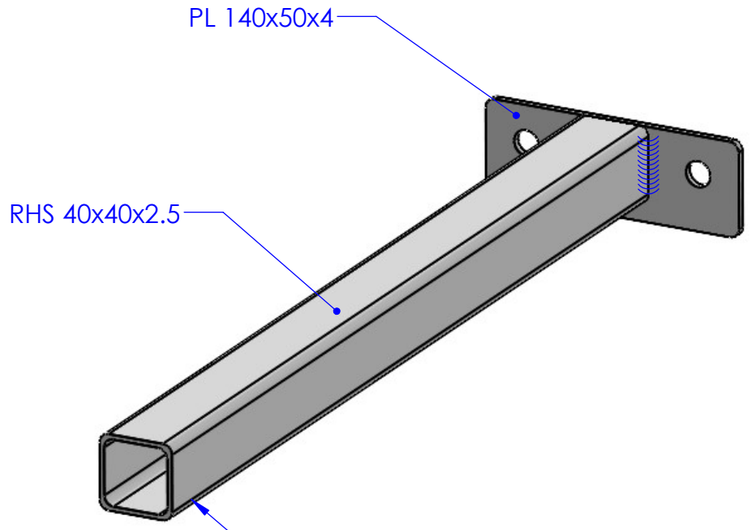
electrode: 2.0– 3.0mm diameter

Welding process: MAG (CO_2): ER70S- 6/ AWS A 5.18/ SMZ-SG 2/ G3Si1

solid wire: 0.8or 1.0mm diameter

Tolerance According To ISO 2768-C	Tol:M	Name	Date	Client:	ایران نوگیر IRAN NOORGIR بزرگترین تولیدکننده انواع فنس‌ها و تجهیزات فلزی مخابراتی
Note	Drawn	Mr.Farzannia	1400/09/24	ایرانسل MTN	
Do Not Scale Dimensions	Checked	Mr.Aboojafari	1400/09/24		
	Approved	Mr.Sardehi	1400/09/24		
	Dwg Name: Base Cabine 1			Quantity: 01	
	Dwg No: B1S 7070 S-00-00			Material: ST 37	
	Project Name: B1S 7070 S			Weight: 1251333.53	
THIS DOCUMENT IS PROPERTY OF IRAN NOORGIR CO	Unit : mm	Scale: 1:1	Sheet: 1/1	Size : A3	Rev: 01

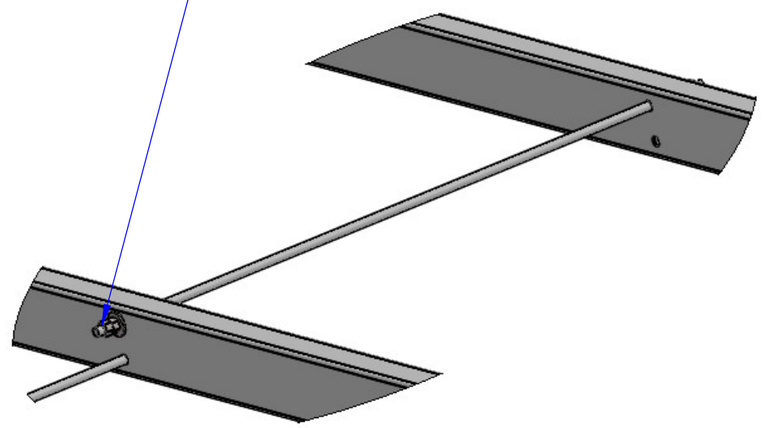




DETAIL B

دســـتک بـــرای نگهداشـــتن آب راه

تمـامی پیـــچ ها دو مهره بـا واشـر تخـت می باشـد.

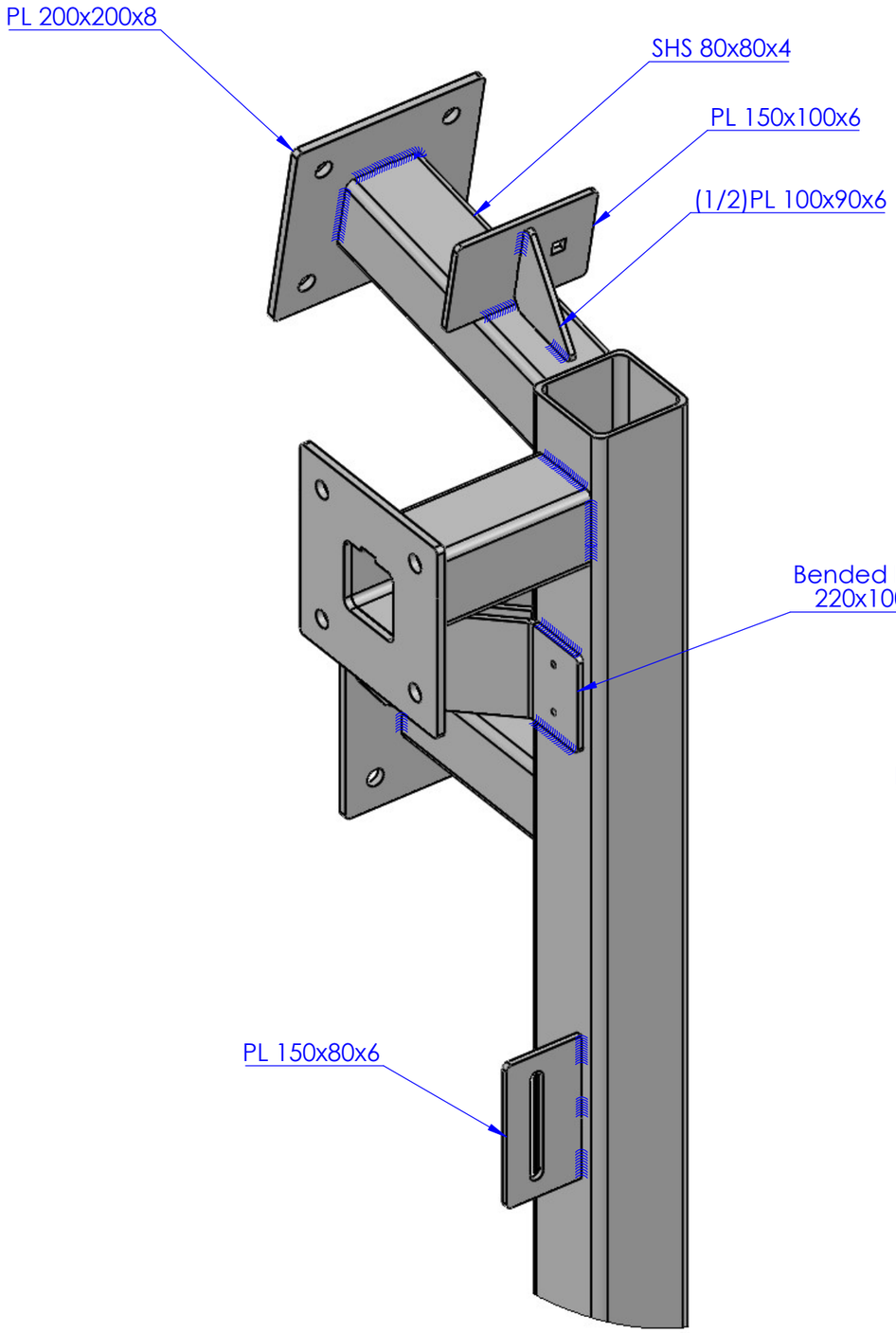


DETAIL A

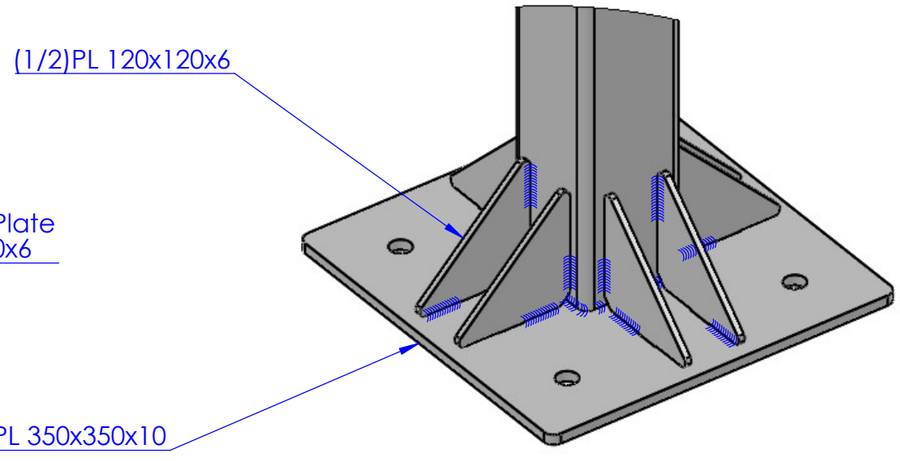
Tolerance According To ISO 2768-C	Tol:M	Name	Date	Client:	ایران نوگیر IRAN NOORGIR بزرگترین تولیدکننده انواع فنس ها و تجهیزات فلزی مخابراتی
Note	Drawn	Mr.Farzannia	1400/09/24	ایرانسل MTN	
Do Not Scale Dimensions	Checked	Mr.Aboojafari	1400/09/24		
	Approved	Mr.Sardehi	1400/09/24		
	Dwg Name: Base Cabine 1			Quantity: 01	
	Dwg No: B1S 7070 S-00-00			Material: ST 37	
	Project Name: B1S 7070 S			Weight: 1251333.53	

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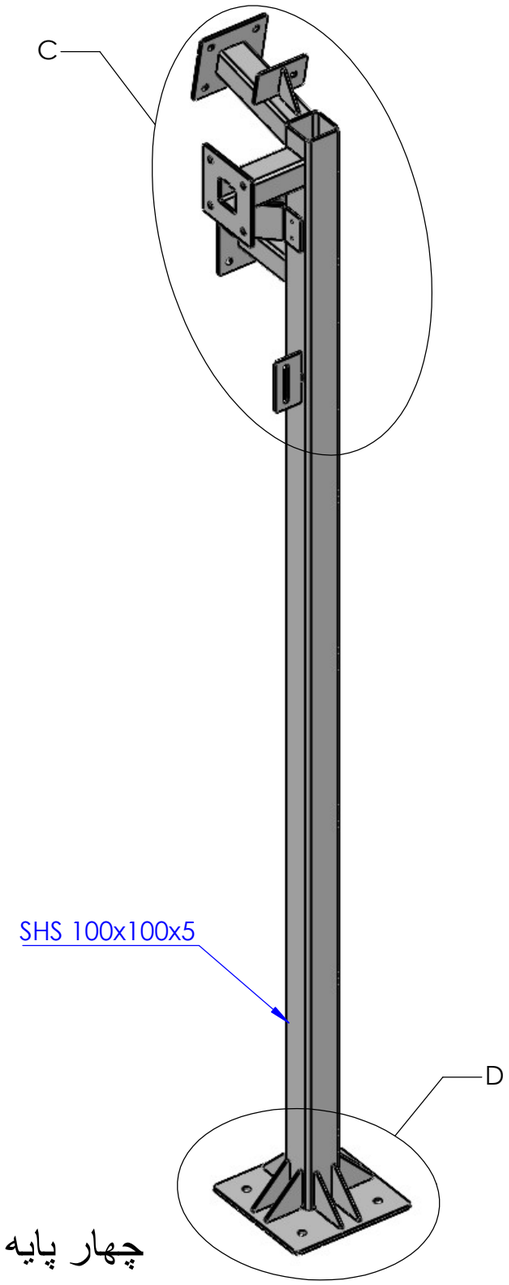
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DETAIL C

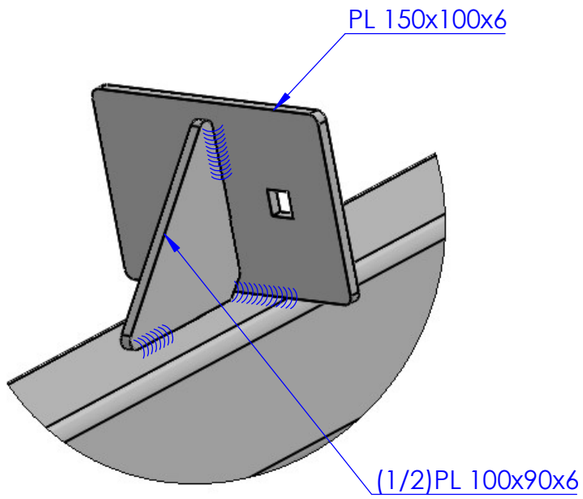


DETAIL D

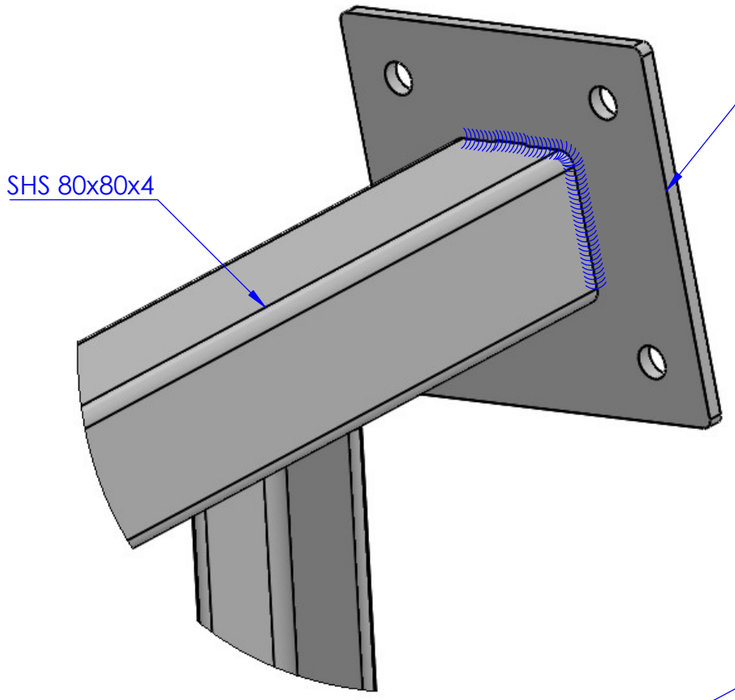


چهار پایه به صورت مشابه جوش می شود.

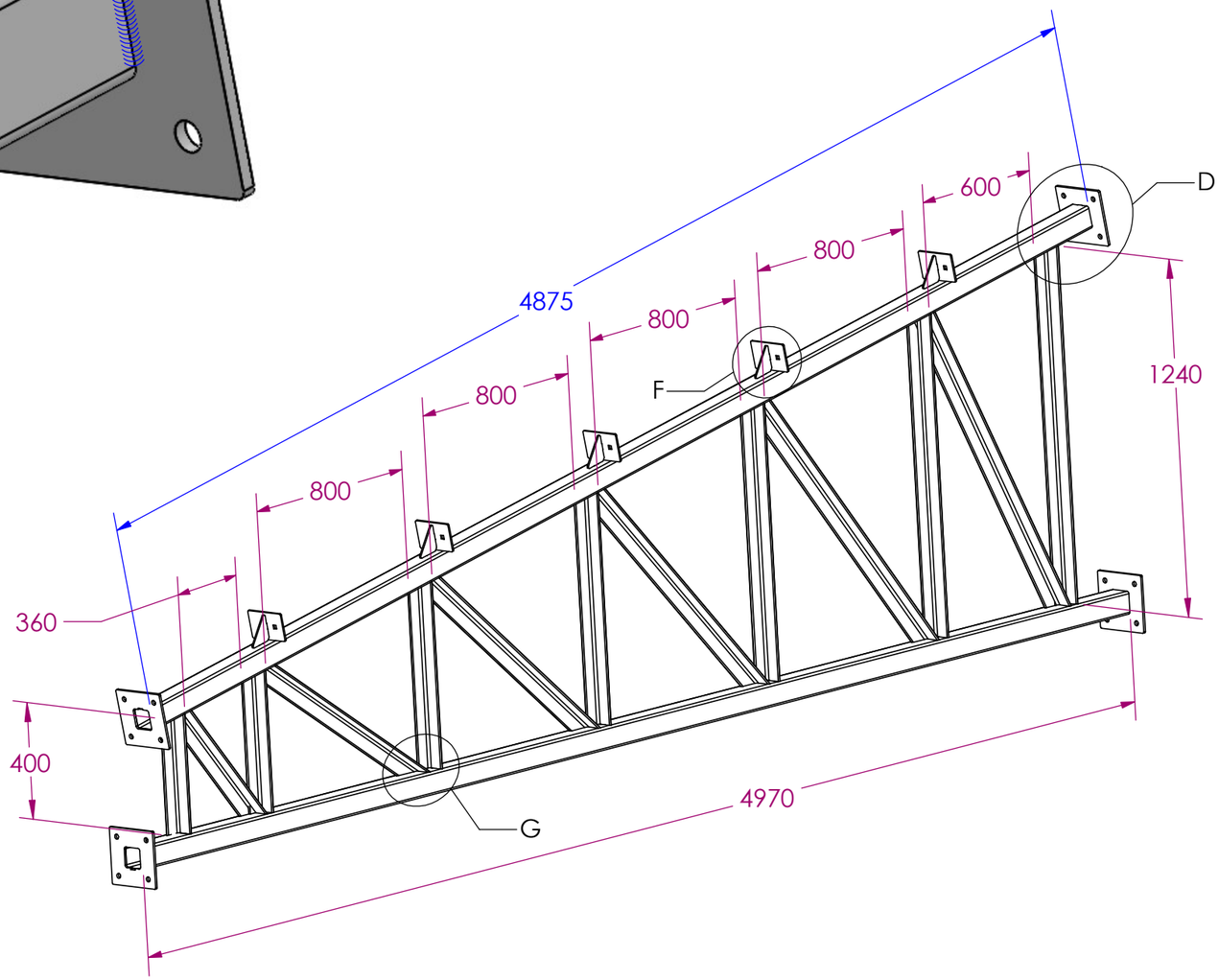
Tolerance According To ISO 2768-C	Tol:M	Name	Date	Client:	ایران نورگیر IRAN NOORGIR بزرگترین تولیدکننده انواع فنس‌ها و تجهیزات فلزی مخابراتی
Note	Drawn	Mr.Farzannia	1400/09/24	ایرانسل MTN	
Do Not Scale Dimensions	Checked	Mr.Aboojafari	1400/09/24		
	Approved	Mr.Sardehi	1400/09/24		
	Dwg Name: Base Cabine 1			Quantity: 01	
	Dwg No: B1S 7070 S-00-00			Material: ST 37	
	Project Name: B1S 7070 S			Weight: 1251333.53	
THIS DOCUMENT IS PROPERTY OF IRAN NOORGIR CO	Unit : mm	Scale: 1:1	Sheet: 1/1	Size : A3	Rev: 01

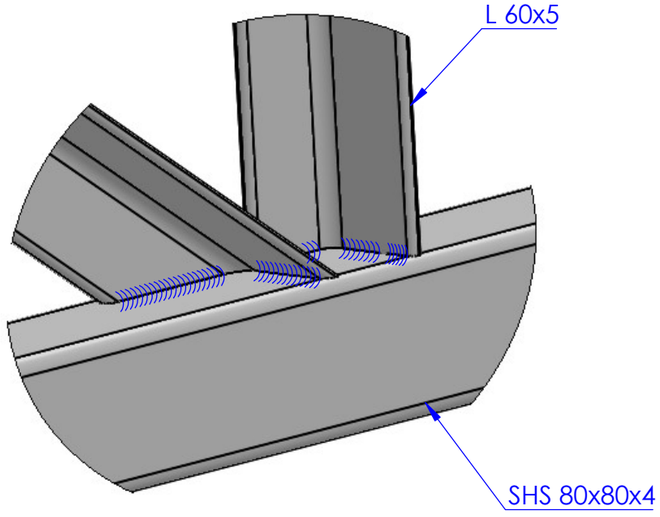


DETAIL F



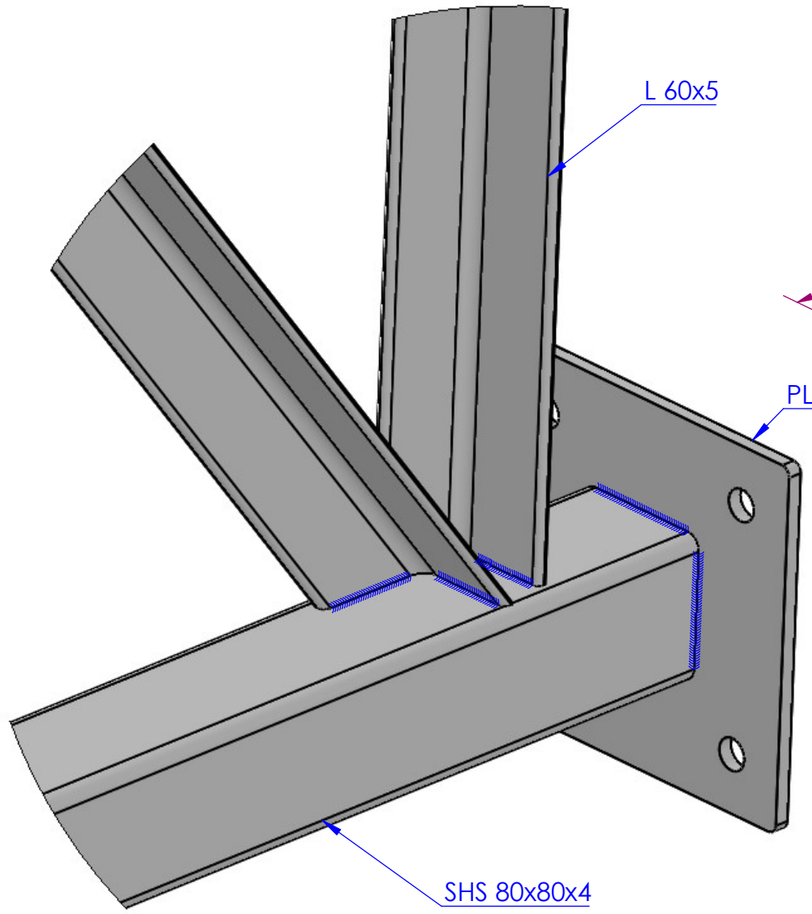
DETAIL D



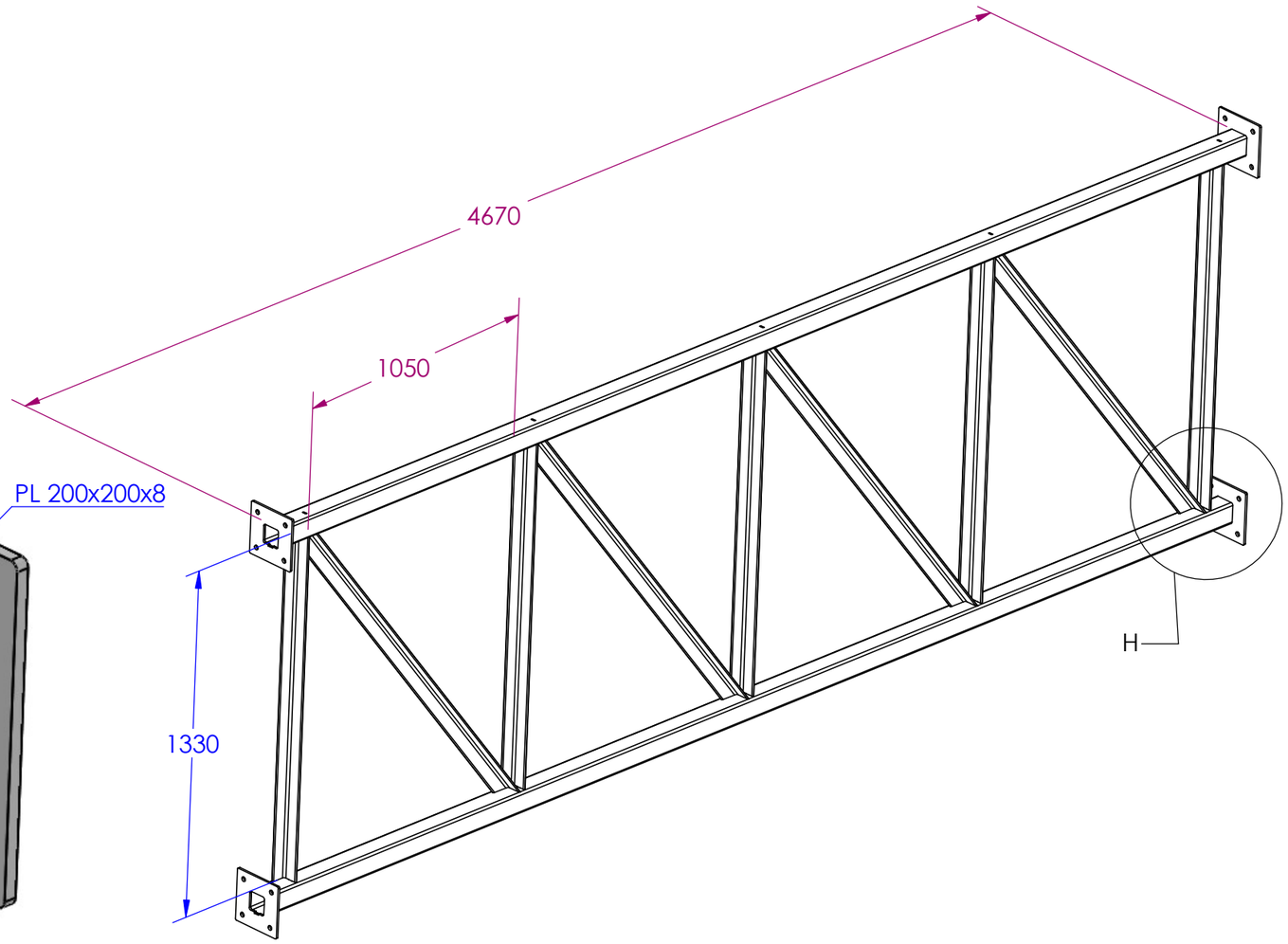


DETAIL G

Tolerance According To ISO 2768-C	Tol:M	Name	Date	Client:	ایران نوورگیر IRAN NOORGIR بزرگترین تولیدکننده انواع فنس‌ها و تجهیزات فلزی مخابراتی
Note	Drawn	Mr.Farzannia	1400/09/24	ایرانسل MTN	
Do Not Scale Dimensions	Checked	Mr.Aboojafari	1400/09/24		
	Approved	Mr.Sardehi	1400/09/24		
	Dwg Name: Base Cabine 1			Quantity: 01	
	Dwg No: B1S 7070 S-00-00			Material: ST 37	
	Project Name: B1S 7070 S			Weight: 1251333.53	
THIS DOCUMENT IS PROPERTY OF IRAN NOORGIR CO		Unit : mm	Scale: 1:1	Sheet: 1/1	Size : A3 Rev: 01



DETAIL H

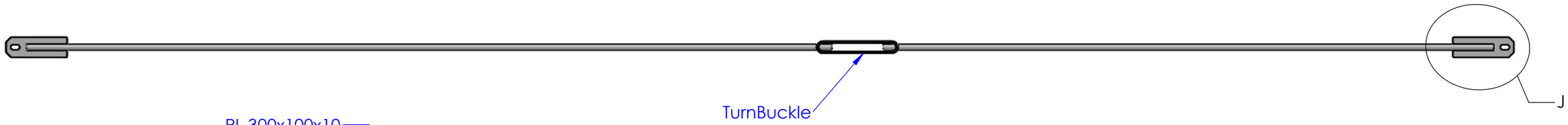


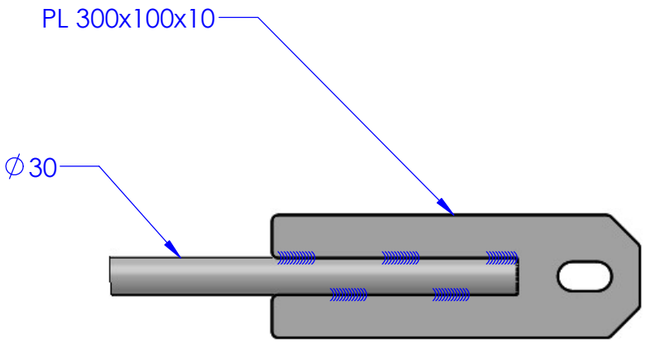
Tolerance According To ISO 2768-C	Tol:M	Name	Date	Client:	ایران نوگیر IRAN NOORGIR بزرگترین تولیدکننده انواع فنس‌ها و تجهیزات فلزی مخابراتی
Note	Drawn	Mr.Farzannia	1400/09/24	ایرانسل MTN	
Do Not Scale Dimensions	Checked	Mr.Aboojafari	1400/09/24		
	Approved	Mr.Sardehi	1400/09/24		

Dwg Name:	Base Cabine 1	Quantity:	01
Dwg No:	B1S 7070 S-00-00	Material:	ST 37
Project Name:	B1S 7070 S	Weight:	1251333.53

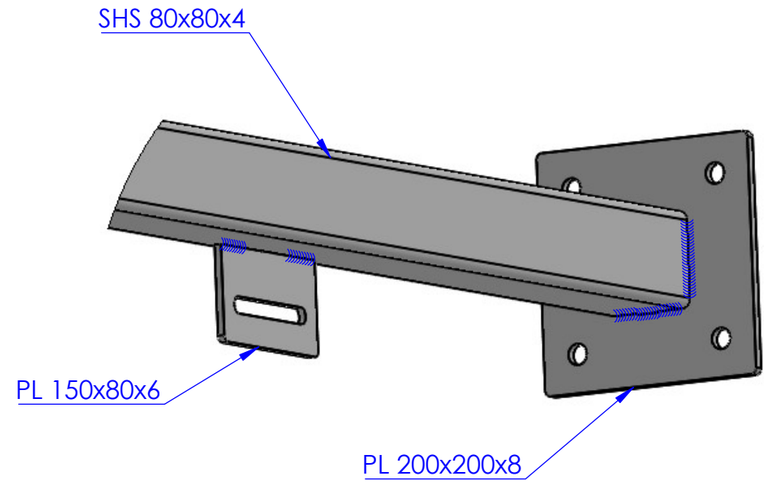
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Unit : mm	Scale: 1:1	Sheet: 1/1	Size : A3	Rev: 01

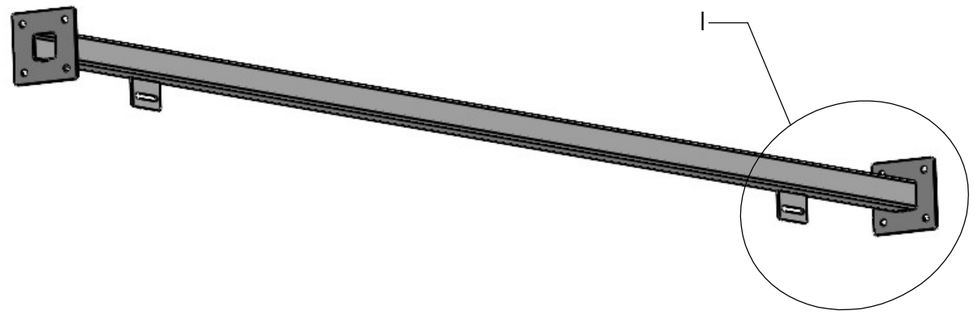




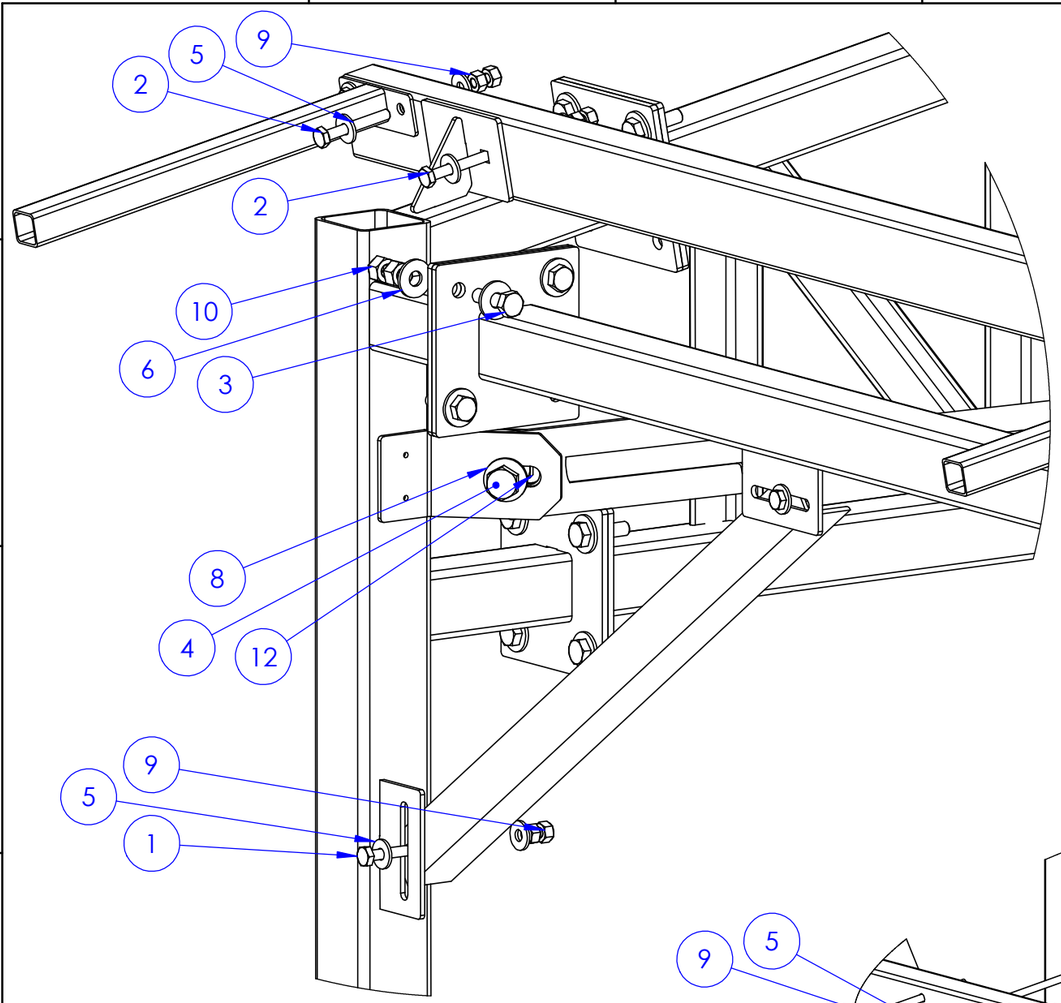
DETAIL J



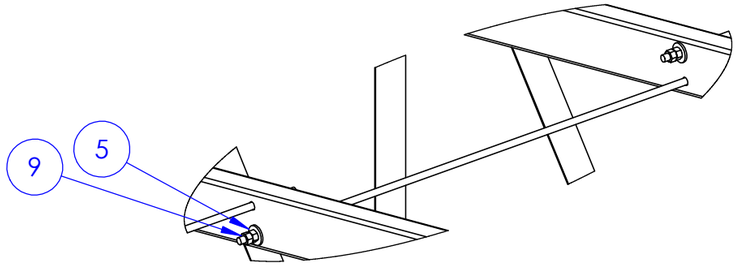
DETAIL I



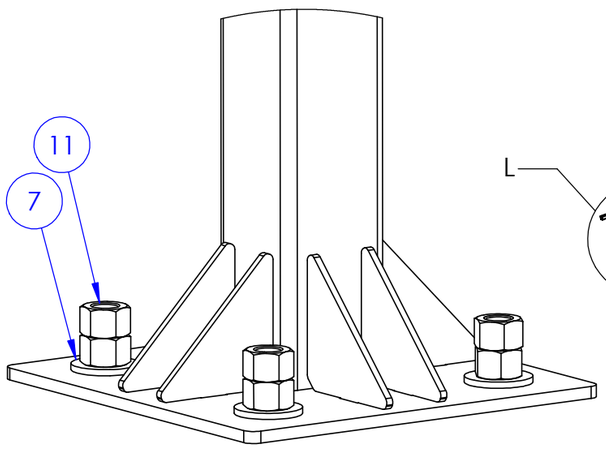
Tolerance According To ISO 2768-C	Tol:M	Name	Date	Client:	ایران نوگیر IRAN NOORGIR بزرگترین تولیدکننده انواع فنس‌ها و تجهیزات فلزی مخابراتی
Note	Drawn	Mr.Farzannia	1400/09/24	ایرانسل MTN	
Do Not Scale Dimensions	Checked	Mr.Aboojafari	1400/09/24		
	Approved	Mr.Sardehi	1400/09/24		
	Dwg Name: Base Cabine 1			Quantity: 01	
	Dwg No: B1S 7070 S-00-00			Material: ST 37	
	Project Name: B1S 7070 S			Weight: 1251333.53	
THIS DOCUMENT IS PROPERTY OF IRAN NOORGIR CO		Unit : mm	Scale: 1:1	Sheet: 1/1	Size : A3 Rev: 01



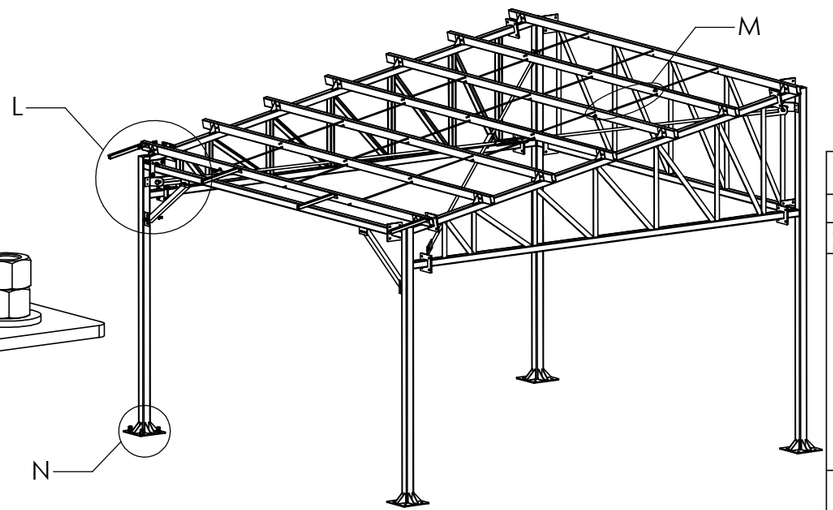
DETAIL L

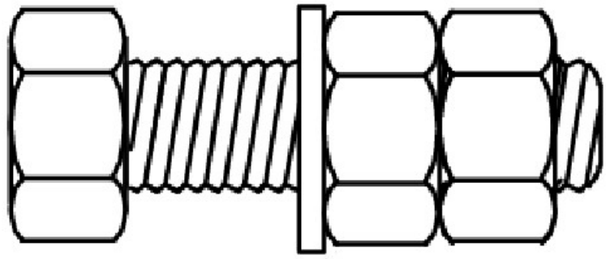


DETAIL M



DETAIL N





تمـامی پیـــچ ها دو مهره بـــوده و گـــــالوانیزه گـرم می شـود

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Hex Bolt 12x50	ISO 8678-M12-8.8	4
2	Hex Bolt 12x90	ISO 8678-M12-8.8	22
3	Hex Bolt 16x50	ISO 8678-M16-8.8	56
4	Hex Bolt 20x80	ISO 8678-M20-8.8	4
5	Plain Washers 12	ISO 7090-12	88
6	Plain Washers 16	ISO 7090-16	112
7	Plain Washers 18	ISO 7090-18	16
8	Plain Washers 20	ISO 7090-20	8
9	Hex Nut M12	ISO 4032-M 12	124
10	Hex Nut M16	ISO 4032-M 16	112
11	Hex Nut M18	ISO 4032-M 18	32
12	Hex Nut M20	ISO 4032-M 20	8
13	Self-drilling screw hex washer zinc	ISO 15480-1	120
14	Turn Buckle	M30	2

Tolerance According To ISO 2768-C	Tol:M	Name	Date	Client:	ایران نوگریر IRAN NOORGIR بزرگترین تولیدکننده انواع فنس‌ها و تجهیزات فلزی مخابراتی
Note	Drawn	Mr.Farzannia	1400/09/24	ایرانسل MTN	
Do Not Scale Dimensions	Checked	Mr.Aboojafari	1400/09/24		
	Approved	Mr.Sardehi	1400/09/24		
	Dwg Name: Base Cabine 1			Quantity: 01	
	Dwg No: B1S 7070 S-00-00			Material: ST 37	
	Project Name: B1S 7070 S			Weight: 1251333.53	

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Unit : mm	Scale: 1:1	Sheet: 1/1	Size : A3	Rev: 01