### Learning objectives

- Develop an understanding of behaviors of rock masses near underground excavations
- Learn how to select proper support and reinforcement for underground excavations

### Aspects to consider for underground excavations in rocks

| Type of Underground Development | Tunnel, cavern, shaft, mine (caving and non-caving)                               |
|---------------------------------|---|
| Excavation method               | Mechanised cutting and fracturing, blasting, caving                               |
| Rock support method             | Reinforcement, support, ground treatment  |
| Life span                       | Long and short  |
| Rock mechanics                  | Strength, deformation, abrasivity, rock mass quality, in situ stress, groundwater |

#### **Rock tunnels**

- Tunnels are long linear structures for transport and utilities, generally built for long service life
- Examples include rail and metro, road and highway, canal and waterway, water transfer....



#### Rock caverns

- Caverns are large spans opening. They can be built on their own or part of tunnel system
- Examples include storage, warehousing and repository, powerhouse and plant, metro station, rail crossing....



#### Rock shafts

- Vertical and inclined opening to provide connections to underground development, can be permanent structure or for temporally use
- Examples include permanent access, permanent ventilation, M&E installations, construction access and transport....

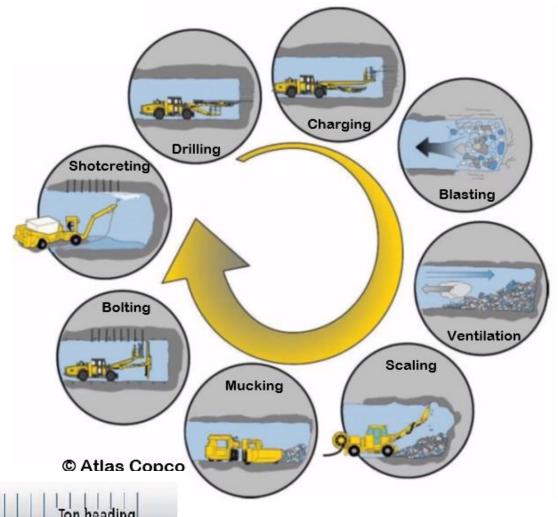


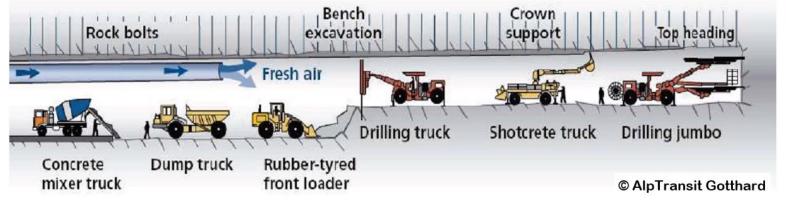
# Rock excavation methods by equipment

| Excavation Method                          | Key Characteristics  |
|--|--|
| Drill-and-blasting                         | Primarily for hard rock, using explosives to break rocks, flexible geometry  |
| Tunnel boring machines                     | For all rock, cut by roller cutters, full face and circular section.   |
| Mobile excavators                          | Generally for soft and medium hard rocks, e.g., roadheader and excavator, for full face or partial face excavation.  |
| Waterjet, chemicals, electromagnetic waves | Using high water pressure, chemical expansion or EM heating for small scale cutting or assisting machine excavation. |

#### Drill and blast excavation

- Primarily for hard rock, using explosives to break rocks
- Excavation by blasting is flexible in terms of tunnel shape, dimension and layout





#### Mechanized excavation

- Powerful cutting machines are developed for rock excavation
- TBM cuts all types of rocks by roller cutters, in full face and circular section
- Mobile machines (e.g. roadheader) are generally for soft and medium rocks



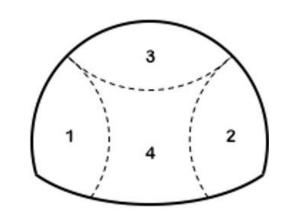


# Rock excavation methods by process

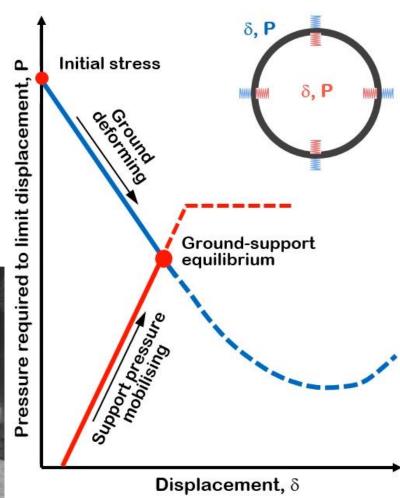
| Excavation Method                        | General Key Characteristics   |
|--|---|
| Full-face excavation                     | For competent rocks and diameter up to 10 m, using TBM and drill-and-blast to excavate full face.   |
| Multiple face excavation                 | For competent rocks with large opening size, using drill-and-blast or roadheader to excavate each faces.  |
| Pre-conditioned full-<br>face excavation | For highly fractured and poor rock masses, excavation zones are temporarily improved before full face excavation.                                     |
| Sequential excavation (NATM)             | For weak and poor rocks, face divided into sections, sequentially excavated by machine and temporally supported, internal support removed to open-up. |

### Sequential (NATM) excavation

- Known as the New Austrian Tunneling Method (NATM) – primarily used in weak rocks and soils
- Is a process through small section excavation and temporary support, to form a full large opening
- Mobilize the ground to deform to release stress (by monitoring instrumentation) and then apply support

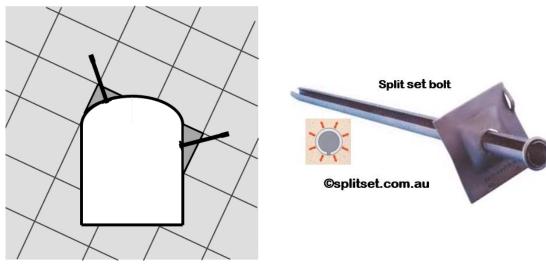






### Rock reinforcement and improvement

- Rock materials are generally strong (UCS>40 MPa).
   Weakness is due to discontinuities
- Reinforcement is primarily to improve the continuity and the discontinuity resistance, by: bolt, anchor and cable, shotcrete, grouting, and dewatering





### Rock support and protection

- Application of reactive forces to the opening, using external elements, such as pillars and lining
- Examples include: timber, concrete and steel pillars; steel sets and arch; concrete linings; wire mesh







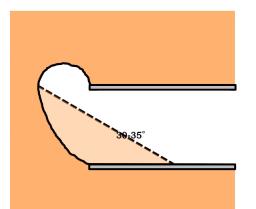
## Support/reinforcement for underground excavation

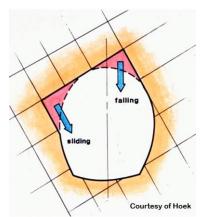
- For different failure types, different support methods should be used
- Failure types are governed by rock mass quality as well as in-situ stress

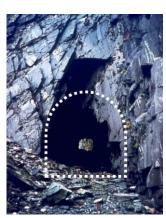
| Failure Type  | Support Method  |
|---|---|
| Ravelling of highly fractured and weathered rock mass | Full support by concrete lining, steel sets and shotcrete         |
| Block falling or sliding of jointed rock masses       | Reinforcement by spot or system bolting, and shotcrete            |
| Spalling and burst due to high stress                 | Steel sets and rock bolts for stress and wire mesh for protection |
| Large deformation and squeezing                       | Flexible steel set, yielding bolts, and concrete lining           |

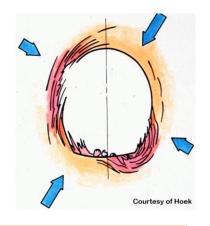
### Failure types

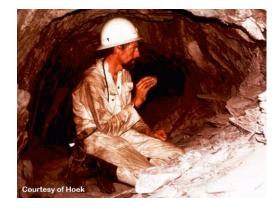
- General failure, raveling/ running: rock mass collapse into opening, occurs in highly fractured and weathered rock masses
- Structurally controlled failure: falling or sliding of rock blocks cut by joints
- Spalling/rock burst: layers/pieces of rocks detached under highly stressed good-quality brittle rock
- **Squeezing**: large deformation failure of weak rock under high stresses

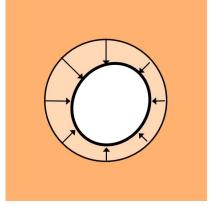








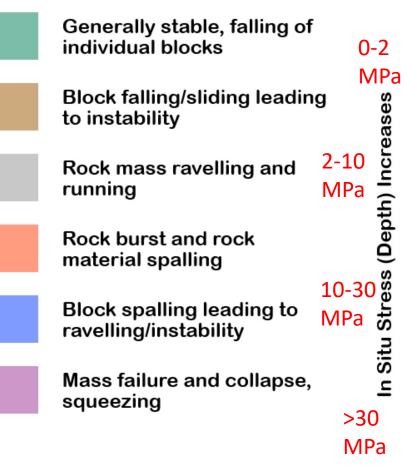




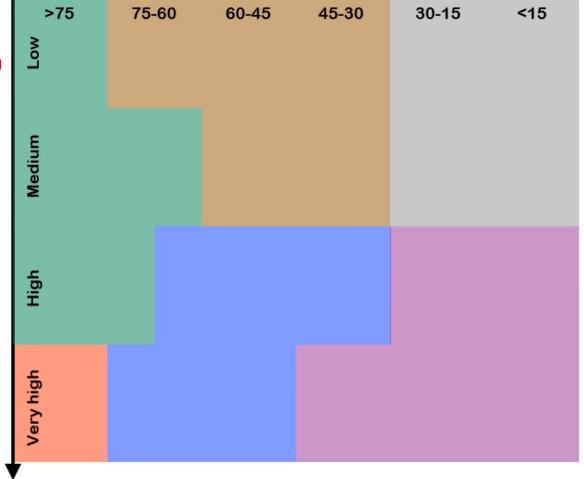


Failure
types for
various
GSI and
in-situ
stress

|             | Blocky and strong rock | Poor and weak rock |
|-------------|------------------------|--------------------|
| Low stress  | Structural failure     | General failure    |
| High stress | Stress failure         | Squeezing failure  |



#### Rock Mass Quality (GSI Value) Decreases



# Rock support design method

| Rock Quality and Failure Type                         | Support Design Method  |
|---|--|
| Jointed competent rock masses, block failure          | Rock mass classifications (Q and RMR), rock joint assessment           |
| Highly fractured and poor rock, general failure       | Ground pressure, rock mass classifications                             |
| High in situ stress, burst and spalling               | Stress analysis, shape optimisation                                    |
| Squeezing and swelling rock masses, large deformation | Ground pressure and displacement analysis Sequential (NATM) excavation |

### Support Design using Q-System

$$Q = \frac{RQD}{J_n} \frac{J_r}{J_a} \frac{J_w}{SRF}$$

 When Barton developed the Q system for rock mass classification, his ultimate aim was to predict the appropriate support to be used in tunnels

| Q-Value      | Rock Mass Quality  |  |  |
|--------------|--------------------|--|--|
| 400 ~ 1000   | Exceptionally Good |  |  |
| 100 ~ 400    | Extremely Good     |  |  |
| 40 ~ 100     | Very Good          |  |  |
| 10 ~ 40      | Good               |  |  |
| 4 ~ 10       | Fair               |  |  |
| 1 ~ 4        | Poor               |  |  |
| 0.1 ~ 1      | Very Poor          |  |  |
| 0.01 ~ 0.1   | Extremely Poor     |  |  |
| 0.001 ~ 0.01 | Exceptionally Poor |  |  |

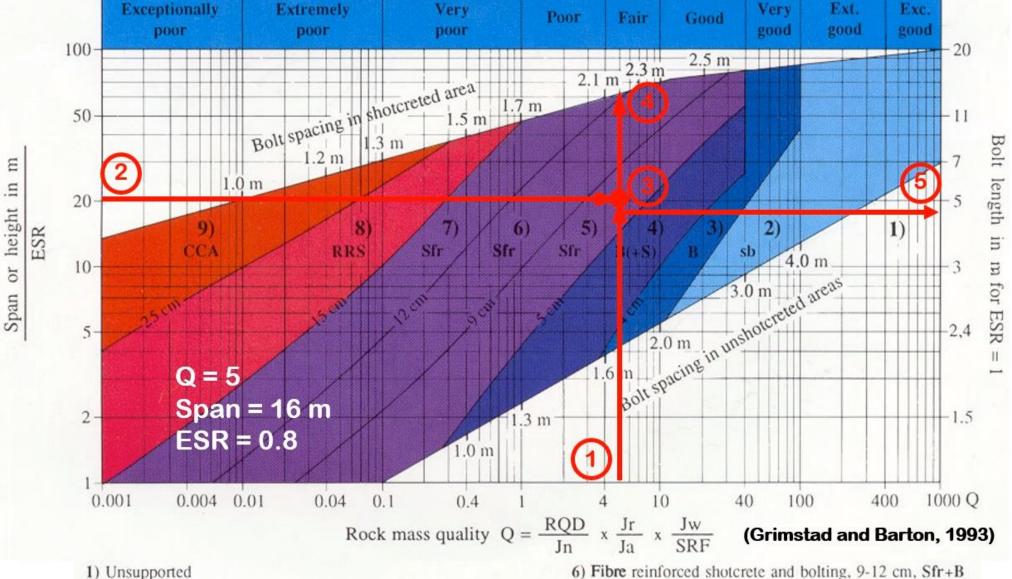
### Support Design using Q-System

- Tunnel stability is related rock mass quality and opening size, and tunnel safety requirement/usage
- To relate Q to the behaviour and support requirements in underground excavations, Barton defined the equivalent dimension, De, of the excavation
- *De* is obtained by dividing the span, diameter, or wall height of the excavation by the excavation support ratio, *ESR*, which is roughly analogous to the inverse of the factor of safety

# Excavation support ratio, ESR

| Excavation Category   | ESR |
|---|-----|
| Temporary mine openings.  | 3–5 |
| Permanent mine openings, water tunnels for hydro-electric projects, pilot tunnels, drifts and headings for large excavations.       | 1.6 |
| Storage rooms, water treatment plants, minor road and railway tunnels, surge chambers and access tunnels in hydro-electric project. | 1.3 |
| Underground power station caverns, major road and railway tunnels, civil defence chamber, tunnel portals and intersections.         | 1.0 |
| Underground nuclear power stations, railway stations, sports and public facilities, underground factories.                          | 8.0 |

# Support design using Qsystem

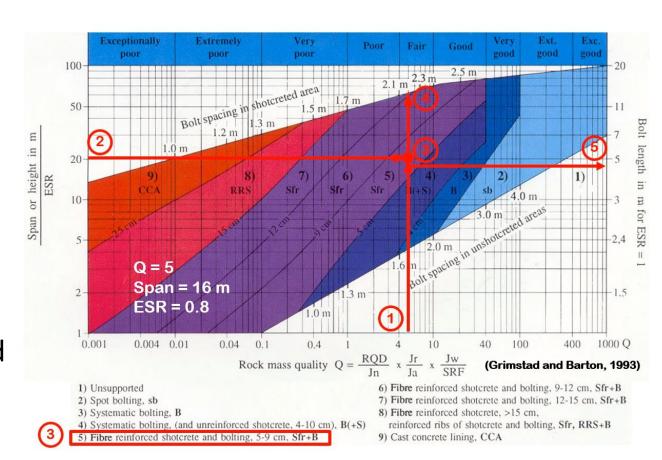


- 2) Spot bolting, sb
- 3) Systematic bolting, B
- 4) Systematic bolting, (and unreinforced shotcrete, 4-10 cm), B(+S)
- 5) Fibre reinforced shotcrete and bolting, 5-9 cm, Sfr+B

- 7) Fibre reinforced shotcrete and bolting, 12-15 cm, Sfr+B
- 8) Fibre reinforced shotcrete, >15 cm, reinforced ribs of shotcrete and bolting, Sfr, RRS+B
- 9) Cast concrete lining, CCA

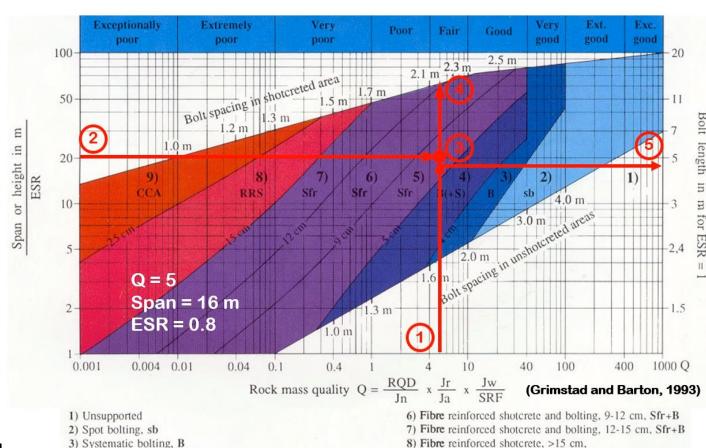
### Support design using Q-system

- 1. Horizontal axis is the surrounding rock mass Q value
- Left axis is the tunnel equivalent span (span/ESR)
- 3. Intersection point defines support category, and gives shotcrete thickness
- 4. Vertical up from the intersection gives bolt spacing in shotcreted area. Vertical down gives bolt spacing in unshotcreted area (not recommended for roof)
- 5. Horizontal to the right using the actual span (ESR=1) gives bolt length



### Influence of ESR and safety requirement

- Bolt length is determined based on the actual span or height, not affected by ESR
- Bolt spacing is determined by Qvalue, and is not affected by ESR
- In support Zone (2) to (7), ESR effectively changes shotcrete thickness
- Left axis is the tunnel equivalent span (span/ESR)
- Safety is improved by increasing shotcrete thickness, protecting small block from falling



reinforced ribs of shotcrete and bolting, Sfr, RRS+B

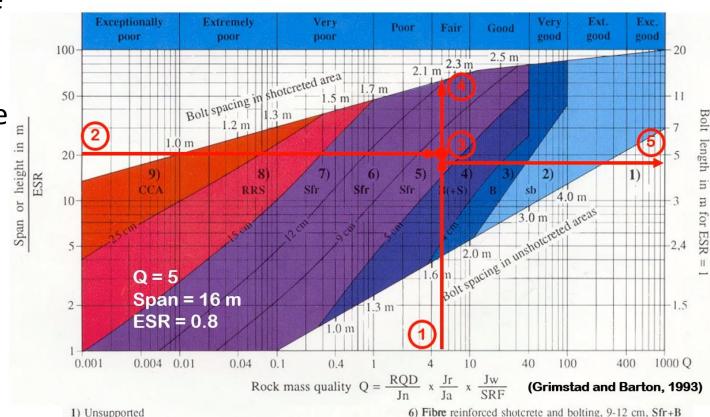
9) Cast concrete lining, CCA

4) Systematic bolting, (and unreinforced shotcrete, 4-10 cm), B(+S)

5) Fibre reinforced shotcrete and bolting, 5-9 cm, Sfr+B

### Spot bolt length and spacing

- Spot bolting (category 2) is to secure individual rock blocks potentially unstable. The location of bolt is where the unstable block and wedge are
- Bolt length should be sufficient to obtain adequate anchorage in the stable rocks beyond the bolted blocks (1-2 m into stable rocks)
- The size of unstable rock blocks can be estimated from joint spacing and orientation observation



- 2) Spot bolting, sb
- 3) Systematic bolting, B
- 4) Systematic bolting, (and unreinforced shotcrete, 4-10 cm), B(+S)
- 5) Fibre reinforced shotcrete and bolting, 5-9 cm, Sfr+B

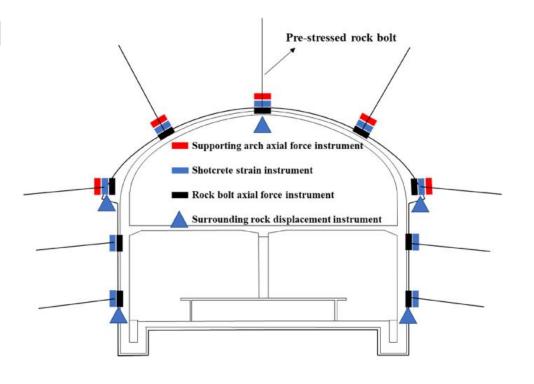
- 6) Fibre reinforced shotcrete and bolting, 9-12 cm, Sfr+B
- 7) Fibre reinforced shotcrete and bolting, 12-15 cm, Sfr+B
- 8) Fibre reinforced shotcrete, >15 cm. reinforced ribs of shotcrete and bolting, Sfr, RRS+B
- 9) Cast concrete lining, CCA

### Design of wall support

- Previous slides are for the roof of tunnels
- For walls, typically less support is needed
- Following adjustment to Q can be used

For Q > 10, 
$$Q_{wall} = 5 Q$$
  
For 0.1 < Q < 10,  $Q_{wall} = 2.5 Q$   
For Q < 0.1,  $Q_{wall} = Q$ 

 Wall height should also use ESR to get equivalent height for support design



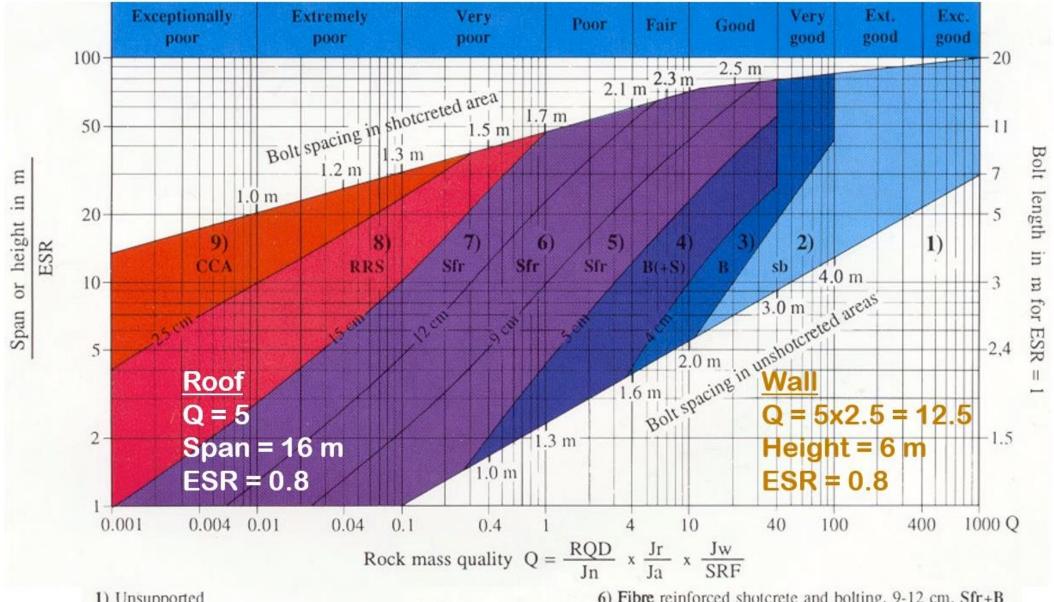
### Example

Railway station cavern, span 16 m, wall height 6 m,
 Q = 5 (fair)

- Roof: ESR = 0.8, De=16/0.8 m
- Support: Category 5, fibre-reinforced shotcrete of 8 cm, bolt spacing at 2.2 m, bolt length of 4.5 m

- Wall: ESR = 0.8, De=6/0.8 m,  $Q_{wall}$  = 2.5 Q = 12.5
- Support: Category 3, bolt spacing at 2.4 m, bolt length of 2.5 m, no shotcrete

Railway station cavern



- 1) Unsupported
- 2) Spot bolting, sb
- 3) Systematic bolting, B
- 4) Systematic bolting, (and unreinforced shotcrete, 4-10 cm), B(+S)
- 5) Fibre reinforced shotcrete and bolting, 5-9 cm, Sfr+B

- 6) Fibre reinforced shotcrete and bolting, 9-12 cm, Sfr+B
- 7) Fibre reinforced shotcrete and bolting, 12-15 cm, Sfr+B
- 8) Fibre reinforced shotcrete, >15 cm, reinforced ribs of shotcrete and bolting, Sfr, RRS+B
- 9) Cast concrete lining, CCA

### Comments on Q-system for support design

- Q-system is best for competent rocks with rock mass quality of poor and above (Q>1)
- For support categories 2 and 3, a thin layer of shotcrete at roof is highly recommended
- For excavation of very large span of more than 20 m, in situ horizontal stress perpendicular to tunnel axis should be taken into design consideration

### Support Design using RMR

- RMR is a measure of rock mass quality, as well as a measure of rock mass stability in relation to opening size
- It was initially developed to estimate stand-up time for mines of various opening size in rocks of various quality

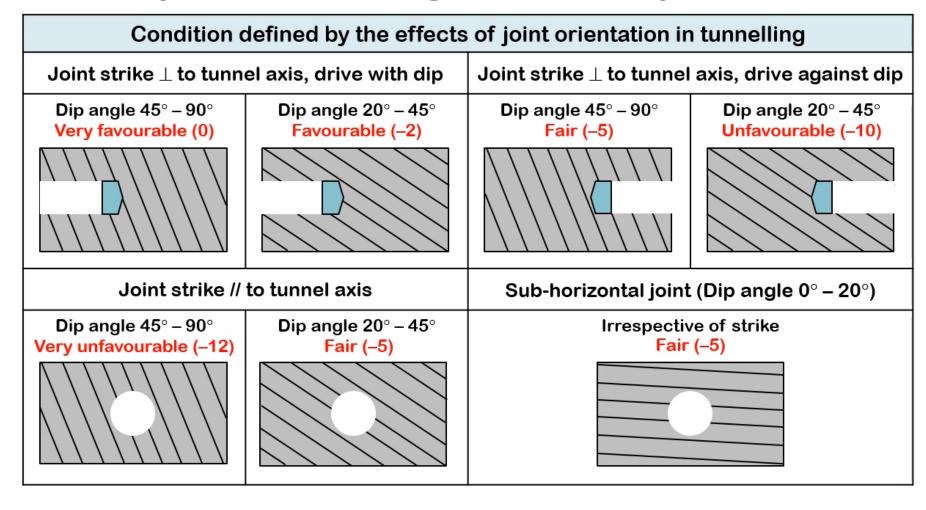
Basic RMR = 
$$R_{\sigma} + R_{RQD} + R_{is} + R_{ic} + R_{gw}$$

|   | (Bieniawski 1989)                          |  |  |  |  |  |
|---|--|--|--|--|--|--|
| Basic RMR rating is the sum of ratings of five rock parameters: (i) rock material strength, (ii) RQD, (iii) joint spacing, (iv) joint condition and, (v) groundwater condition. |  |  |  |  |  |  |
| RMR ratings   | >81 61 - 80 41 - 60 21 - 40 < 20           |  |  |  |  |  |
| Rock mass quality   | quality Very good Good Fair Poor Very poor |  |  |  |  |  |
| Average stand-up 10 year for 6 months for 1 week for 10 hours for 30 minutes for time 15 m span 8 m span 5 m span 2.5 m span 0.5 m span   |  |  |  |  |  |  |

### Basic RMR and rating adjustment

 To use RMR for tunnel support design, RMR rating needs to be adjusted for tunnel alignment with respect to joint orientations of each joint set

#### Adjusted RMR = Original RMR + Adjustment



# RMR rock support design guide

| Adjusted<br>RMR | Original RMR ratings (Laubscher and Taylor 19 |       |       |       | or 1976) |         |         |       |      |
|-----------------|---|-------|-------|-------|----------|---------|---------|-------|------|
| ratings         | >80   | 70-80 | 60-70 | 50-60 | 40-50    | 30-40   | 20-30   | 10-20 | 0-10 |
| >50             | а   | а     | а     | а     |          |         |         |       |      |
| 40-50           |   | b     | b     | b     | b        |         |         |       |      |
| 30-40           |   |       | c, d  | c, d  | c, d, e  | d, e    |         |       |      |
| 20-30           |   |       |       | g     | f, g     | f, g, j | f, h, j |       |      |
| 10-20           |   |       |       |       | i        | i       | h, i, j | h, j  |      |
| 0-10            |   |       |       |       |          | k       | k       | I     | I    |

# Explanations on RMR design guide

| a. Generally no support, but joint intersections may require local bolting.   | b. Patterned, grouted bolts at 1.0 m spacing.  |
|---|--|
| c. Patterned, grouted bolts at 0.75 m spacing.  | d. Patterned, grouted bolts at 1.0 m spacing, and shotcrete 100 mm thick.  |
| e. Patterned, grouted bolts at 1.0 m spacing, and massive concrete 300 mm thick; only used if stress changes are not excessive.   | f. Patterned, grouted bolts at 0.75 m spacing, and shotcrete 100 mm thick.   |
| g. Patterned, grouted bolts at 0.75 m spacing, and mesh-reinforced shotcrete 100 mm thick.  | h. Patterned, grouted bolts at 1.0 m spacing, and<br>massive concrete 450 mm thick; if stress<br>changes are not excessive.  |
| <ol> <li>Patterned, grouted bolts at 0.75 m spacing, and<br/>mesh-reinforced shotcrete 100 mm thick, plus<br/>yielding steel arches as repair technique if<br/>stress changes are excessive.</li> </ol> | j. Stabilize with wire-mesh cover support and massive concrete 450 mm thick; if stress changes are not excessive.            |
| k. Stabilize with wire-mesh cover support followed by 100-150 mm shotcrete (including face if necessary), plus yielding steel arches where stress changes excessive.                                    | I. Avoid failure development in this ground if possible; otherwise, use support systems j or k.  (Laubscher and Taylor 1976) |

### Notes on RMR design guide

- 1. The original RMR rating, as well as the adjusted ratings, must be considered in assessing ground-support requirements.
- 2. Rock bolts are generally ineffective in highly jointed rock masses and should not be used as the sole support when the joint spacing rating is less than 6.
- 3. Support recommendations in the table are applicable to mine openings with stress levels less than 30 MPa.
- 4. Large chambers should only be excavated in rock with adjusted total RMR of 50 or better.

(Hoek and Brown 1980)

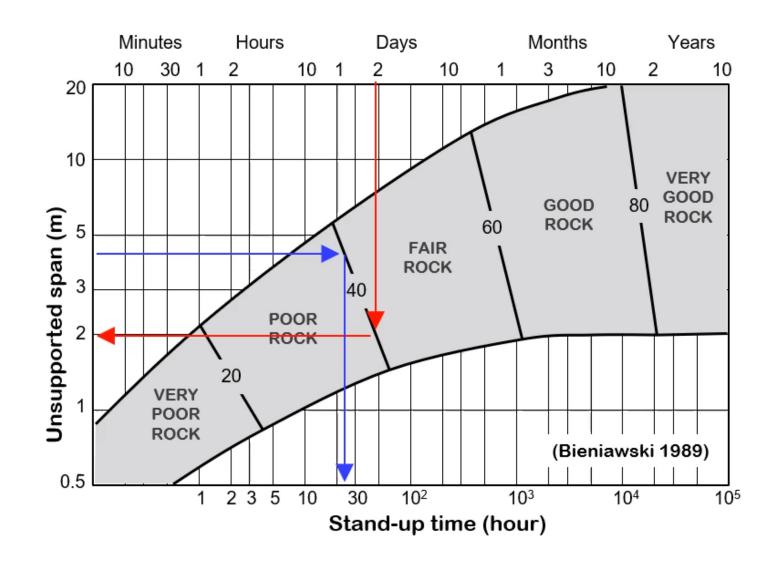
### Guide on bolt length/spacing and shotcrete

| Bolt Length  | Bolt Spacing  | Shotcrete  |
|--|---|--|
| <ul> <li>&gt; 2 x bolt spacing</li> <li>&gt; 3 x average joint spacing</li> <li>0.5B, for spans B&lt;6m</li> <li>0.25B, for spans B&gt;18m</li> <li>&gt;0.2H, for wall H&gt;18m</li> </ul> | <ul> <li>&lt; 0.5 x bolt length</li> <li>&lt; 1.5 x average joint spacing</li> <li>&lt; 2 m if to anchor wire mesh</li> </ul> | <ul> <li>Shotcrete thickness should not exceed 20cm.</li> <li>Thick layers of shotcrete may be applied occasionally to small areas of particularly poor rock.</li> </ul> |

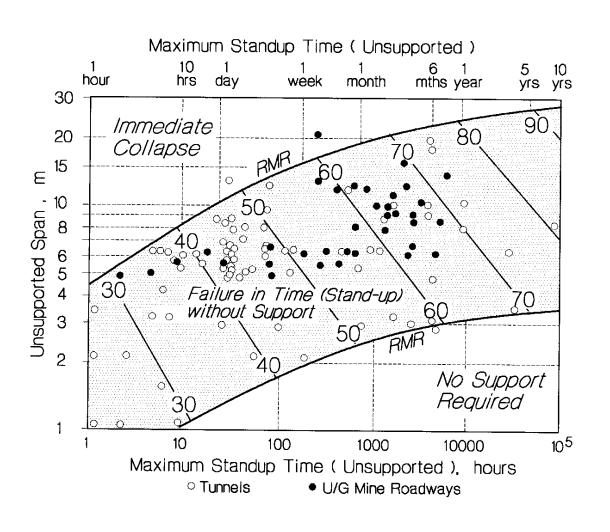
- Rock bolt design for major zones of instability (seams, fault and shear zones) should be the subject of stability analysis
- Systematic bolting with fiber reinforced shotcrete should be used for roof support for tunnels occupied by people or used as important facilities

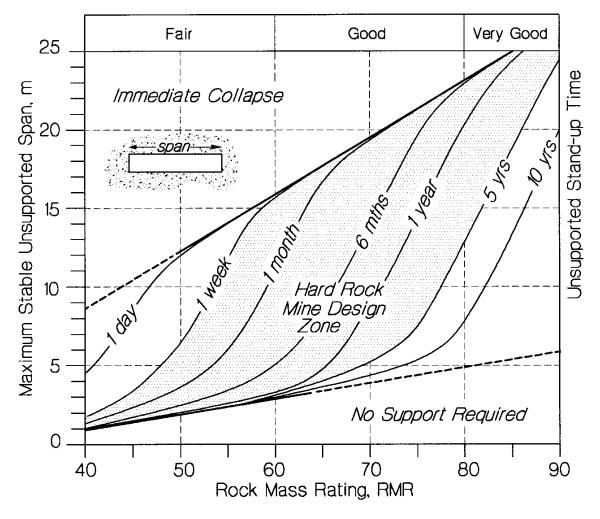
### Estimation of maximum unsupported span/stand-up time

Using RMR,
 maximum
 unsupported span
 can be estimated
 from stand-up
 time, and vice
 versa



### Estimation of maximum unsupported span/stand-up time





### Example

- Railway station cavern, span 16 m, wall height 6 m
- RMR = 50 (fair)
- Two joint sets: (1) strike normal to tunnel axis dipping at 30°, drive with dip, (2) strike parallel to tunnel axis dipping at 70°

- Adjustment for joint orientation: (1) unfavorable against or favorable (with), (2) very unfavorable
- Adjustment = (-2) + (-12) = -14; adjusted RMR = 36;
- Support: patterned grouted bolts at 1.0 m spacing, shotcrete 100 mm thick, bolt length 4-5 m. Fiber reinforced shotcrete

Railway station cavern

| Adjusted<br>RMR<br>ratings | Original RMR ratings |       |       |        |         |         |         |       |      |
|----------------------------|----------------------|-------|-------|--------|---------|---------|---------|-------|------|
|                            | >80                  | 70-80 | 60-70 | 50-60  | 40-50   | 30-40   | 20-30   | 10-20 | 0-10 |
| >50                        | а                    | а     | а     | а      |         |         |         |       |      |
| 40-50                      |                      | b     | b     | b      | b       |         |         |       |      |
| 30-40                      |                      |       | c, d  | (c, d) | c, d, e | d, e    |         |       |      |
| 20-30                      |                      |       |       | g      | f, g    | f, g, j | f, h, j |       |      |
| 10-20                      |                      |       |       |        | i       | i       | h, i, j | h, j  |      |
| 0-10                       |                      |       |       |        |         | k       | k       | 1     | ı    |

d: Patterned grouted bolts at 1.0 m spacing, shotcrete 100 mm thick.

Bolt length = (0.25-0.3)B = 4-5 m. Fibre reinforced shotcrete with human occupancy.

### Comments on RMR support design

- Estimation of unsupported span and stand-up time is useful for underground excavation
- Support design is primarily for tunnels of small to medium (3-10) size
- Design does not sufficiently address the size variations
- Design does not consider the usage and safety requirements

# Rock support design method

| Rock Quality and Failure Type                         | Support Design Method  |  |  |  |  |
|---|--|--|--|--|--|
| Jointed competent rock masses, block failure          | Rock mass classifications (Q and RMR), rock joint assessment           |  |  |  |  |
| Highly fractured and poor rock, general failure       | Ground pressure, rock mass classifications                             |  |  |  |  |
| High in situ stress, burst and spalling               | Stress analysis, shape optimisation                                    |  |  |  |  |
| Squeezing and swelling rock masses, large deformation | Ground pressure and displacement analysis Sequential (NATM) excavation |  |  |  |  |

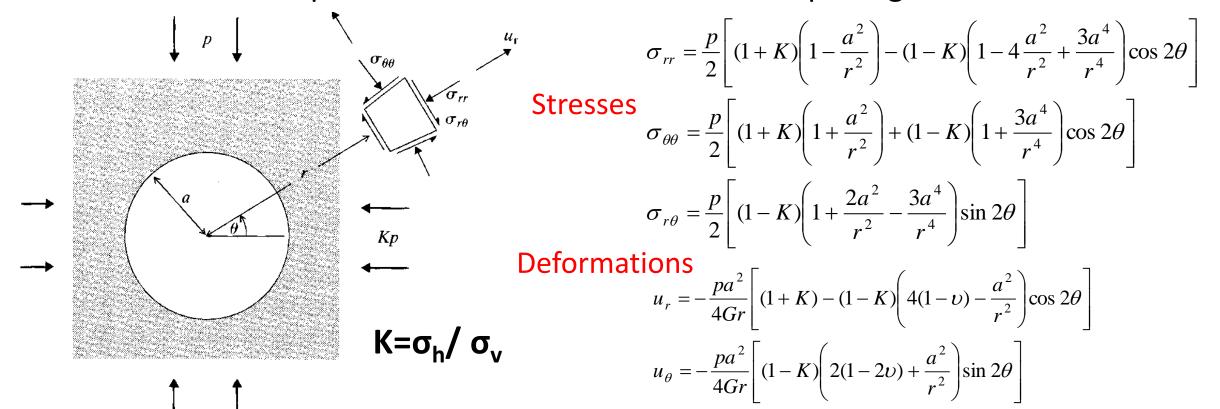
## Stress-controlled instability mechanisms

- Stresses of rock masses around an underground excavation is complex (discontinuous, inhomogeneous, anisotropic, non-elastic)
- Initially can be simplified using CHILE (continuous, homogenous, isotropic, linear elastic)
- Many CHILE analysis has been useful in excavation at depth where high stresses have closed fractures and rock mass is relatively homogenous and isotropic
- In near surface excavation, CHILE typically has large errors (low stress, highly fracture/weathering)



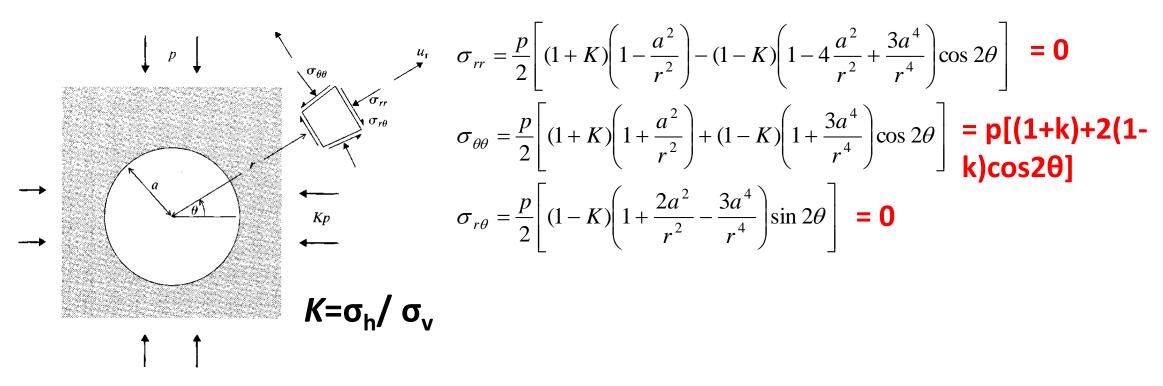
# Kirsch equations

- Exact theoretical solution for the elastic stress distribution around a singular circular opening in a CHILE material
- Stresses at the wall are independent of the opening size (a=r)
- Deformations depend on elastic constants and the opening size



### Stress around the circular boundary

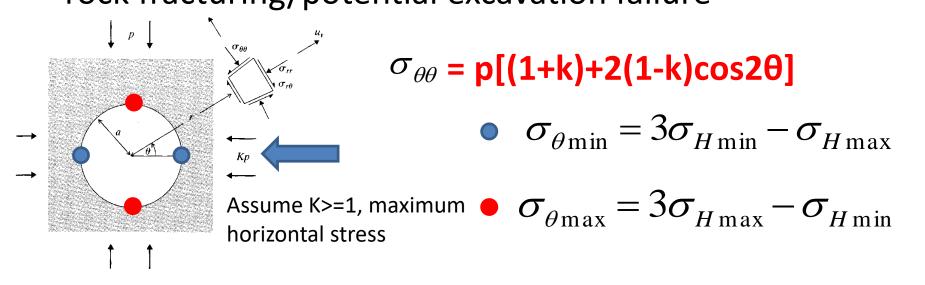
• When r = a, the boundary stresses given by Kirsch equation:



- Radial stresses are zero for no internal pressure
- Shear stresses must be zero for no shear along the circular boundary

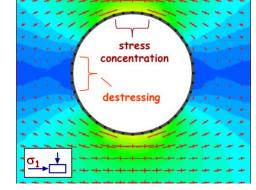
### Maximum and minimum tangential boundary stresses

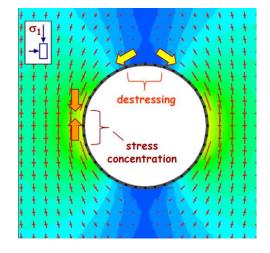
 Maximum and minimum boundary stresses can be compared with the compressive and tensile strengths of the rock to assess the likelihood of rock fracturing/potential excavation failure



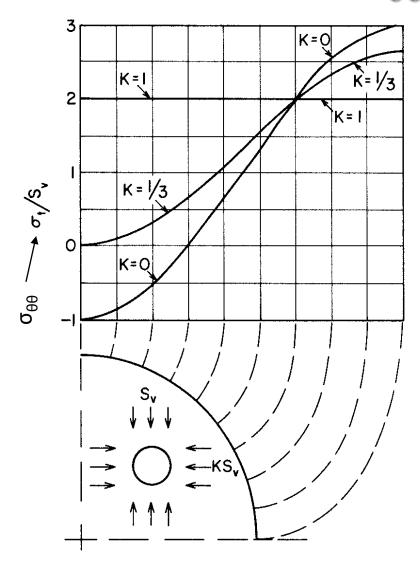
• If K=1, 
$$\sigma_{H \max} = \sigma_{H \min} = p$$
  $\sigma_{\theta \min} = \sigma_{\theta \max} = 3p - p = 2p$ 

• If K=2, 
$$\sigma_{H\, \mathrm{max}} = 2p$$
  $\sigma_{H\, \mathrm{min}} = p$   $\sigma_{\theta\, \mathrm{min}} = 3\sigma_{H\, \mathrm{min}} - \sigma_{H\, \mathrm{max}} = p$   $\sigma_{\theta\, \mathrm{max}} = 3\sigma_{H\, \mathrm{max}} - \sigma_{H\, \mathrm{min}} = 5p$ 





# Tangential stresses $\sigma_{\theta\theta}$ around a tunnel boundary



$$\sigma_{rr} = \frac{p}{2} \left[ (1+K) \left( 1 - \frac{a^2}{r^2} \right) - (1-K) \left( 1 - 4\frac{a^2}{r^2} + \frac{3a^4}{r^4} \right) \cos 2\theta \right]$$

$$\sigma_{\theta\theta} = \frac{p}{2} \left[ (1+K) \left( 1 + \frac{a^2}{r^2} \right) + (1-K) \left( 1 + \frac{3a^4}{r^4} \right) \cos 2\theta \right]$$

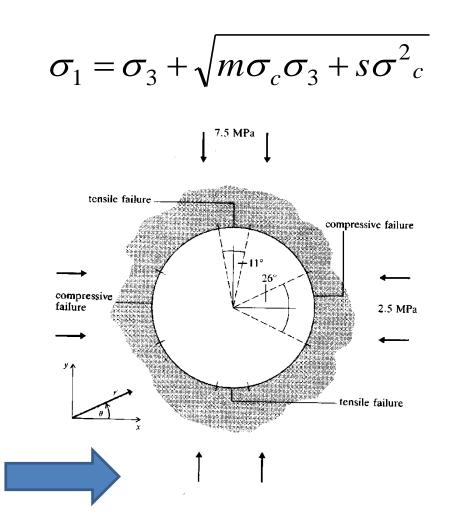
$$\sigma_{r\theta} = \frac{p}{2} \left[ (1 - K) \left( 1 + \frac{2a^2}{r^2} - \frac{3a^4}{r^4} \right) \sin 2\theta \right]$$

If 
$$K=1$$
,  $\theta = 0$ , 45, 90.....

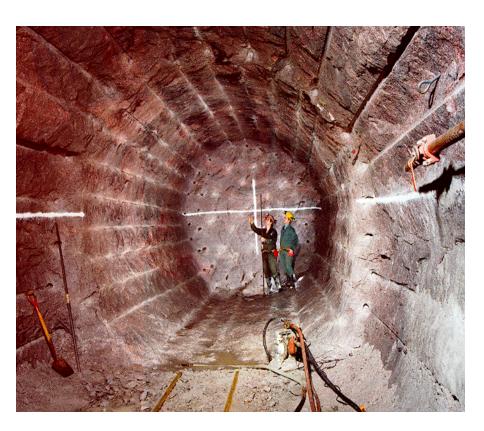
If 
$$K=0$$
,  $\theta = 0$ , 45, 90.....

#### Zones of rock failure

- Compare elastic stresses with an appropriate Hoek-Brown failure criterion to determine location and extent of failure zones
- If the compressive strength is 16 MPa and the tensile strength is 0 MPa, then can determine the locations...
- Where around the boundary for the case on the right would be damaged?



# Stress induced damages



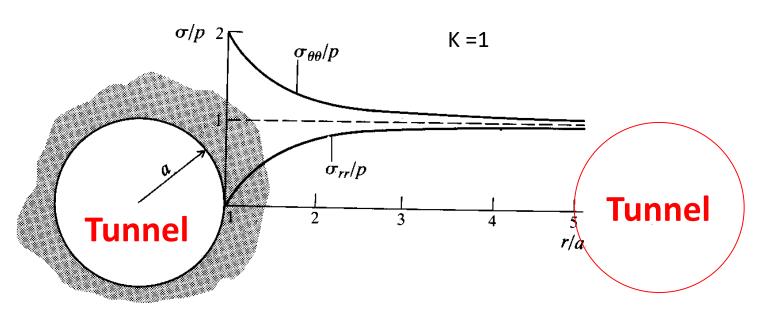
 $\sigma_3$  spalled zone damaged zone disturbed  $\sigma_1$  borehole cross section



In good conditions

With breakout zone

#### Zone of influence of an excavation



$$\sigma_{rr} = \frac{p}{2} \left[ (1+K) \left( 1 - \frac{a^2}{r^2} \right) - (1-K) \left( 1 - 4\frac{a^2}{r^2} + \frac{3a^4}{r^4} \right) \cos 2\theta \right]$$

$$\sigma_{\theta\theta} = \frac{p}{2} \left[ (1+K) \left( 1 + \frac{a^2}{r^2} \right) + (1-K) \left( 1 + \frac{3a^4}{r^4} \right) \cos 2\theta \right]$$

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#### Zone of influence of an excavation

- Stresses die off rapidly as we move away from the opening boundary
- If a second excavation were generated outside the region defined by r = 5a for the first excavation, the pre-mining stress field would not be significantly different from the virgin stress field
- Hence, holes more than three diameters apart (centre to centre distance) may be regarded as separate individual excavations, which do not interact with each other

# Example

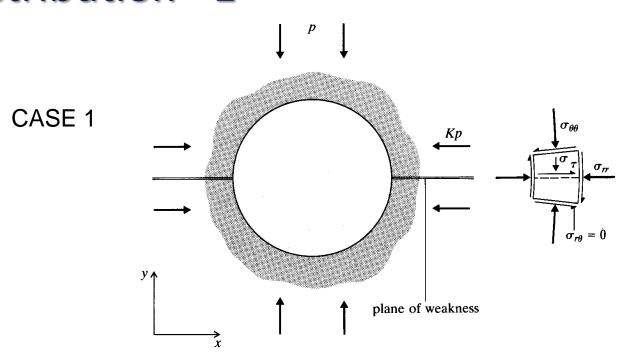
Use the Kirsch Equations to predict stresses around a circular tunnel with 4 m radius. Assume the rock mass is elastic with the following parameters: E = 10 GPa,  $\mu = 0.25$ , specific gravity = 2.3. The insitu stress can be estimated assuming a depth of 500 m below the ground surface and k = 2.5 ( $k = \frac{100}{200}$ ) horizontal/vertical insitu stress).

- (a) Determine the vertical and the horizontal stresses of two points along a vertical line passing through the centre of the tunnel. The distances of two points are 4 m (point A) and 8 m (point B), respectively.
- (b) Assume the tunnel above was created by a tunnel-boring machine. The rock type is sandstone with a GSI value estimated to be 55. The intact rock has a ucs of 60 MPa and a m<sub>i</sub> value of 19. Determine the rock mass strength for the points A and B by using Hoek-Brown criterion.
- (c) Would the rock mass failure occur in these two points?

Assumption:
 discontinuity has zero
 tensile strength, and is
 non-dilatant in shear,
 with shear strength
 defined by

$$\tau = \sigma_n \tan \phi$$

- Discontinuity has no effect
  - there is no shear stress along the discontinuity

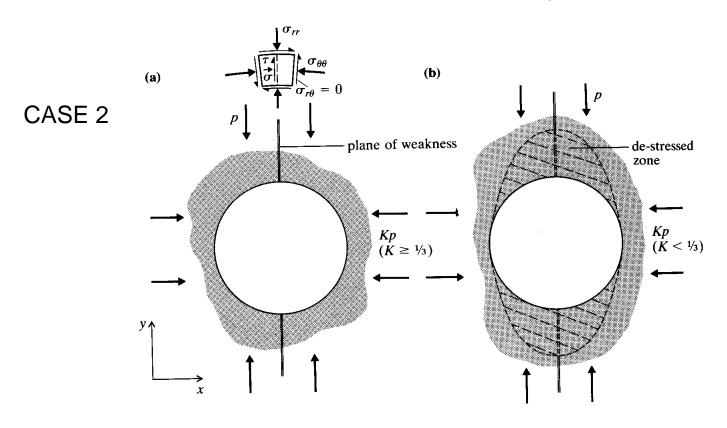


$$\sigma_{rr} = \frac{p}{2} \left[ (1+K) \left( 1 - \frac{a^2}{r^2} \right) - (1-K) \left( 1 - 4\frac{a^2}{r^2} + \frac{3a^4}{r^4} \right) \cos 2\theta \right]$$

$$\sigma_{\theta\theta} = \frac{p}{2} \left[ (1+K) \left( 1 + \frac{a^2}{r^2} \right) + (1-K) \left( 1 + \frac{3a^4}{r^4} \right) \cos 2\theta \right]$$

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 Presence of discontinuity can lead to de-stressed zone if tension is created in the roof/back

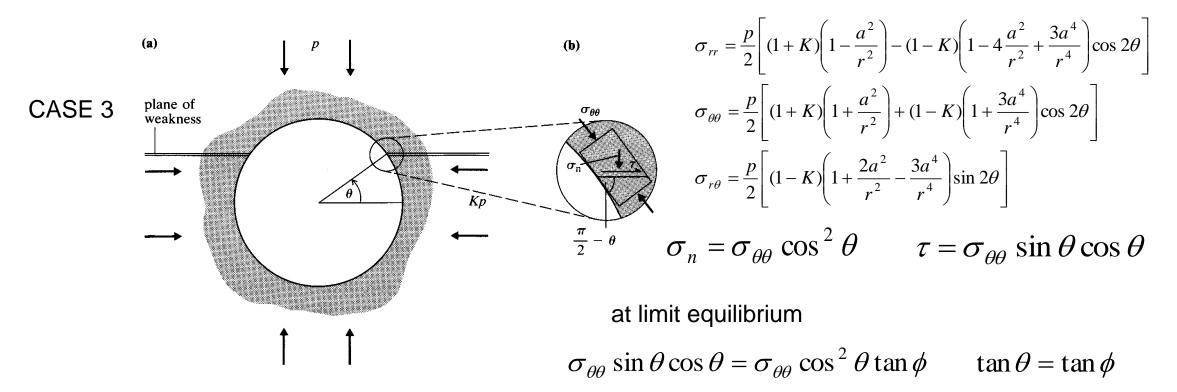


$$\sigma_{rr} = \frac{p}{2} \left[ (1+K) \left( 1 - \frac{a^2}{r^2} \right) - (1-K) \left( 1 - 4\frac{a^2}{r^2} + \frac{3a^4}{r^4} \right) \cos 2\theta \right]$$

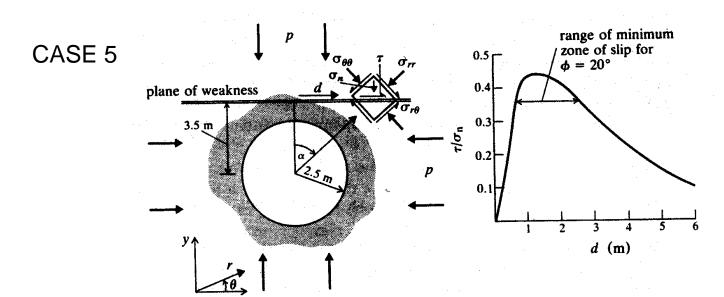
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- If  $\vartheta = \phi$ , then slip initiates
- Sense of shear results in outward movement of hanging wall;
   this tends to reduce clamping stresses near roof



- Assume lithostatic stress
- Shear stress/normal stress ratio relates to a mobilized angle of friction
- If  $\phi > 24^{\circ}$  then no slip and elastic conditions prevail



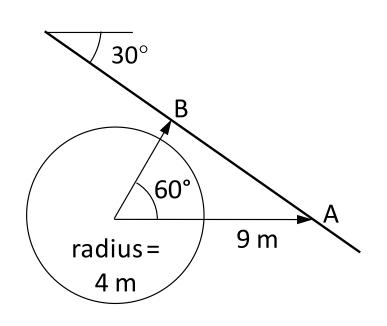
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$$\sigma_{\theta\theta} = \frac{p}{2} \left[ (1+K) \left( 1 + \frac{a^2}{r^2} \right) + (1-K) \left( 1 + \frac{3a^4}{r^4} \right) \cos 2\theta \right]$$

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## Example

In-situ horizontal stress = 10 MPa, in-situ vertical stress = 5 MPa. Calculate the normal and shear stress acting at points A and B on an inclined planar fault located near the tunnel. The fault dips  $30^{\circ}$  and strikes parallel to the tunnel axis. Indicate the sense of shear at both locations via a simple sketch.



$$\sigma_{rr} = \frac{p}{2} \left[ (1+K) \left( 1 - \frac{a^2}{r^2} \right) - (1-K) \left( 1 - 4\frac{a^2}{r^2} + \frac{3a^4}{r^4} \right) \cos 2\theta \right]$$

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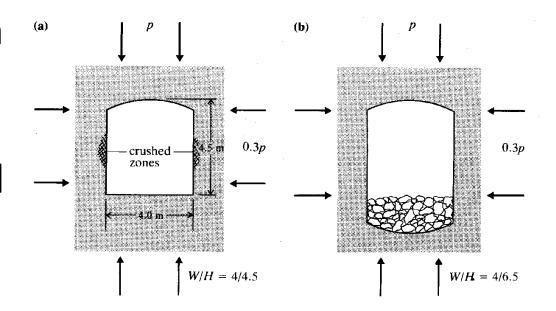
$$\sigma_x' = \sigma_x \cos^2 \theta + \sigma_y \sin^2 \theta + 2\tau_{xy} \sin \theta \cos \theta$$

$$\sigma_y' = \sigma_x \sin^2 \theta + \sigma_y \cos^2 \theta - 2\tau_{xy} \sin \theta \cos \theta$$

$$\tau_{xy}' = \left( \sigma_y - \sigma_x \right) \cos \theta \sin \theta + \tau_{xy} \left( \cos^2 \theta - \sin^2 \theta \right)$$

# **Excavation shape**

- Can use elliptical openings to minimize stress concentrations in a non-lithostatic stress field
- Opening dimension is increased in the direction of the major principal stress
- If axis ratio for the elliptical opening matches the stress ratio then the boundary stresses will be uniform



### **Excavation shape**

- Zones, A, B, C are likely highly stressed, since the boundary curvature is high
- Bench area D is at a low state of stress
- Boundary stress at the crown would be about 0.82p
- Sidewall stresses are shown
- Stress can be estimated using computation simulations

