

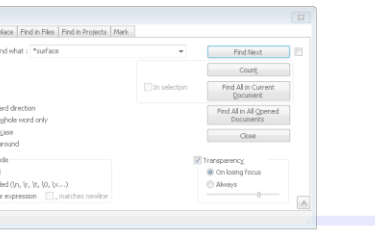
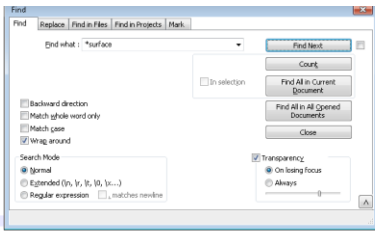
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For surface interaction:

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85413 *Eiset, elset=PickedSet46, internal, generate
85414 1, 222068, 1
85415 *Eiset, elset=EXDSE, generate
85416 1, 222068, 1
85417 *Eiset, elset=InteriorSurf_32, internal, generate
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85421 ** Region, (Section=al_WP:Picked), (Controls=EC-2)
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85424 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32
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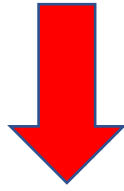
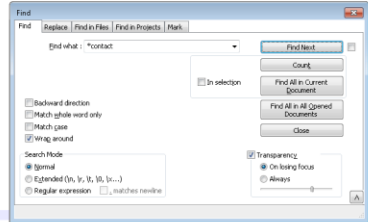


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85417 *Eiset, elset=InteriorSurf_32, internal, generate
85418 1, 1250, 1
85419 *Surface, type=ELEMENT, name=InteriorSurf
85420 EXDSE, INTERIOR
85421 ** Region, (Section=al_WP:Picked), (Controls=EC-2)
85422 *Eiset, elset=I1, internal
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85424 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32
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For contact:

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** STEP: Step-1
**
**Step, name=Step-1, algom=YES
**Dynamic Temperature-displacement, Explicit
** Ge=05,, Is=06
**Bulk Viscosity
**0.06, 1.2
**
** BOUNDARY CONDITIONS
**
** Name: Velocity Type: Velocity/Angular velocity
** Boundary, type=VELOCITY
** Set-17, 3, 3, 100.
** Name: WTemp Type: Temperature
** Boundary
** PickedSet15, 11, 11, 293.
** Name: WTemp Type: Temperature
** Boundary
** PickedSet33, 11, 11, 293.
** Adaptive Mesh Controls, name=Ada-1
** 1., 0., 0.
** Adaptive Mesh, elset=_PickedSet34, control=Ada-1, frequency=1, initial mesh sweeps=10, mesh sweeps=10, op=NEW
**
** INTERACTIONS
**
** Interaction: Int-1
**
**Contact, op=NEW
**Contact Inclusion, ALL EXTERIOR
**Contact Property Assignment
** , , IntProp-1
**
**
** OUTPUT REQUESTS
**
**Restart, write, number interval=1, time marks=NO
**
** FIELD OUTPUT: F-Output-1
**
**Output, field, time points=TimePoints-1
**Node Output
** F, 0
**Element Output, direction=YES
*****here write no o user define user defv.*****
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**Initial Conditions, type=TEMPERATURE
** PickedSet19, 293.
*****
** STEP: Step-1
**
**Step, name=Step-1, algom=YES
**Dynamic Temperature-displacement, Explicit
** Ge=05,, Is=06
**Bulk Viscosity
**0.06, 1.2
**
** BOUNDARY CONDITIONS
**
** Name: Velocity Type: Velocity/Angular velocity
** Boundary, type=VELOCITY
** Set-17, 3, 3, 100.
** Name: WTemp Type: Temperature
** Boundary
** PickedSet15, 11, 11, 293.
** Name: WTemp Type: Temperature
** Boundary
** PickedSet33, 11, 11, 293.
** Adaptive Mesh Controls, name=Ada-1
** 1., 0., 0.
** Adaptive Mesh, elset=_PickedSet34, control=Ada-1, frequency=1, initial mesh sweeps=10, mesh sweeps=10, op=NEW
**
** INTERACTIONS
**
** Interaction: Int-1
**
**Contact, op=NEW
**Contact Inclusions
**Workpiece-1, InteriorSurf, DefCutTool-1, ToolEngagingSurf
**Workpiece-1, InteriorSurf, Workpiece-1, InteriorSurf
**Contact Property Assignment
** , , IntProp-1
**
**
** OUTPUT REQUESTS
**
**Restart, write, number interval=1, time marks=NO
**
** FIELD OUTPUT: F-Output-1
**
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