



Item	Qty	Description	Dimension	Basic Material	Weight	Ut.	MM-No.	DRW-No.	Norm/Remark
27	2	Hex. Cap Screw	M24X100	8.8 zinc plated	0.484	KG	344948		ISO4017
26	24	Hex. Cap Screw	M24X80	8.8 zinc plated	0.342	KG	344950		ISO4017
25	26	Washer	M24	Steel	0.032	KG	353497		ISO7089
24	8	Hex. Nut 0.8d	M20	8.0 zinc plated	0.075	KG	306638		ISO4032
23	8	Hex. Cap Screw	M20X100	8.8 zinc plated	0.321	KG	307008		ISO4014
22	8	Washer	M20	Steel	0.017	KG	353495		ISO7089
21	8	Hex. Cap Screw	M16X40	8.8 zinc plated	0.101	KG	344889		ISO4017
20	8	Washer	M16	Steel	0.011	KG	353491		ISO7089
19	16	Hex. Nut 0.8d	M12	8.0 zinc plated	0.016	KG	306634		ISO4032
18	10	Hex. Cap Screw	M12X80	8.8 zinc plated	0.087	KG	306969		ISO4014
17	16	Hex. Cap Screw	M12X40	8.8 zinc plated	0.052	KG	344833		ISO4017
16	26	Washer	M12	Steel	0.006	KG	353489		ISO7089
15	4	Hex. Cap Screw	M10X40	8.8 zinc plated	0.035	KG	344818		ISO4017
14	4	Washer	M10	Steel	0.004	KG	353488		ISO7089
13	2	Protection Cap	-	-	20.4	KG	410344	10010699	
12	8	Axle Guard	20x100x290	1.0038 / S235JR+N	4.16	KG	401684	10009023	
11	1	Axle	ø261x850	1.7225 / 42CrMo4	348.8	KG	430076	10014175	2)
10	1	Axle	ø261x500	1.7225 / 42CrMo4	204	KG	430075	10014173	2)
9	1	Name Plate	15x155x850	3.3535 / AlMg3 (EN AW-5754)	5.11	KG	628650	10080079	
8	1	Grid	30x30x780x125	-	39.5	KG	345787	10011656	
7	1	Grid	30x30x780x1450	-	43	KG	430071	10014194	
6	1	Ladle Guide	-	-	153.3	KG	628642	10080072	
5	1	Heat Protection	-	-	64.6	KG	629479	10080076	
4	1	Hand Railing	-	-	62.7	KG	629480	10080280	
3	1	Platform Ladle Saddle	-	-	255.9	KG	619899	10072846	
2	2	Support For Platform	-	-	22.2	KG	447102	10019426	
1	1	Ladle Saddle Right	-	-	8.385	TO	629157	10080032	
Item Qty		Description	Dimension	Basic Material	Weight	Ut.	MM-No.	DRW-No.	Norm/Remark

SIRJAN JAHAN STEEL COMPLEX
STEEL MAKING PLANT

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Workshop Instructions specified on Material List	ISO 128	Section	Weight	Main Scale	Format
			9.697 TO	1 : 20	A1
Saddle Assembly Right					
Replaced by					
Released 12.03.2015 CHVI					
Approved 12.03.2015 VDES					
Drawn 30.12.2014 VDES					
Document No. 10'080'062					
Sheet: 1 of 1					
Material No. 629745					
SMS CONCAST SMS group					

Index	Description of Modification	Date	Name