



Technical requirement

- 1.Leveling/straightening without drawings,surrounding and the end face is flat
- 2.For continuous welding, the weld height is 60% of the plate thickness.
- 3.After welding, remove the stress before processing.
- 4.Undeclared corner rounding off.

No.	Drawing No.	Name	Qty.	Material	Remarks
7	HNGK70207.2.2.1-7	plate 270X40-20	2	Q235-A	no drawing
6	HNGK70207.2.2.1-6	plate 280X65-5	2	Q235-A	no drawing
5	HNGK70207.2.2.1-5	plate 500X280-20	1	Q235-A	no drawing
4	HNGK70207.2.2.1-4	plate 517.5X72-16	4	Q235-A	no drawing
3	HNGK70207.2.2.1-3	rib plate 1 16	2	Q235-A	
2	HNGK70207.2.2.1-2	plate 517.5X104-16	2	Q235-A	no drawing
1	HNGK70207.2.2.1-1	plate 675X280-20	1	Q235-A	no drawing

( ) 材料表  
 旧版图号  
 版图号  
 签字  
 日期

lampstand		HNGK70207.2.2.10	
共 1 张	单重(kg)	比例	
第 1 张	161.97	1:2.5	
Assembly parts		山西海创智能科技有限公司	